Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021 for:

BALL VALVE AVI 1150, a-collection

from

Ahlsell AB

Programme	The International EPD® System
Programme operator	EPD International AB
EPD registration number	EPD-IES-0020122
Version date	2025-06-16
Valid until	2030-06-15

EPD of multiple products, based on worst-case results.
An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General Information

Programme information	
Programme	The International EPD® System
Address:	EPD International AB Box 210 60 SE 100 31 Stockholm Sweden
Website	www.environdec.com
E-mail	info@environdec.com

Accountabilities for PCR, LCA and independent, third-party verification	
Product Category Rules (PCR)	Construction products .EN 15804:A2) PCR 2019:14 Construction products (EN 15804:A2) (1.3.4)
Life Cycle Assessment (LCA)	Carbonzero AB
Third-party verification:	Independent third-party verification of the declaration and data, according to ISO 14025:2006: ☐ EPD process certification Vladimír Kocí, LCA Studio Approved by: The International EPD® System
Procedure for follow-up of data during EPD validity involves third party verifier: ☐ Yes ■ No	

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

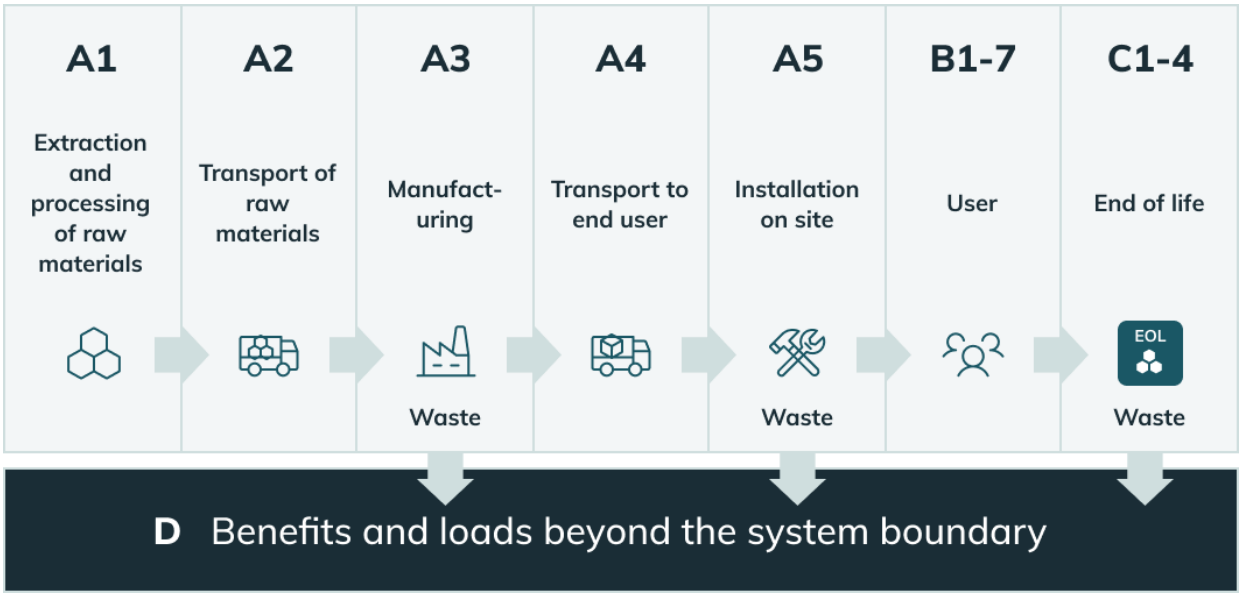
EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

Company information	
Owner of the EPD	Ahlsell AB
Contact	Ekatherine Lagovardos
Description of the organisation	Ahlsell is present where people reside, work, and live their lives. Ahlsell is currently the Nordic region's leading community-building distributor of installation products, tools, and supplies for installation, construction, real estate management, industrial and power companies, and the public sector. With around 7,500 employees, 300 stores, e. commerce, and four central warehouses, we are working daily to achieve our vision of building a more sustainable society.
Product-related or management system-related certifications:	ISO 9001 & ISO 14001
Name and location of production site(s):	**Name of plant:** Hallsberg **Location:** Sweden

Product information	
Product name(s)	G15 HIGH NECK WITH DRAIN 0 150°
Product description:	Ball valve with drainage function
RSL	N/A
UN CPC code	4151 - Semi-finished products of copper or copper alloys

LCA information	
Functional unit / declared unit	1 kg of product
Time representative-ness	Data obtained refers to the year 2024
System Boundary	The system boundaries are set to be "cradle-to-gate" with modules A4, A5, C1 - C4 + D for end of life.
Database(s) and LCA software used	Eando X version 1.01

System diagram



A1	Raw material supply	This module considers the extraction and processing of all raw materials, energy, and transportation which occur upstream to the studied manufacturing process, including packaging material.
A2	Transport to the manufacturer	The raw materials are transported to the manufacturing site.
A3	Manufacturing*	This module includes all resources used to produce and waste produced. This also includes additives and packaging material.
A4	Transport	Transportation from the manufacturing site to distribution centre and then from the distribution centre to the building site is included.
	Transport Scenario	truck: 350km
A5	Construction installation	This stage includes the installation and disposal of the product and packaging waste generated during the installation.
B1-B7	Use stage	This stage is not declared.
C1	Deconstruction/Demolition	This stage includes the de-construction and/or demolition of the building. This is not relevant as the product included in this study is not used in the construction process.
C2	Transport	This stage represents the transport distance to the waste processing facility.
C3	Waste processing	This stage includes any waste treatment needed.
	EOL Scenario	Landfill 9.77%. Incineration 1.02%. Recycling 89.21%.
C4	Final disposal	This includes any material that is landfilled.
D	Benefits	Emission credits obtained from energy recovery and/or recycling materials

The products are manufactured according to EU regulations and international standards. This is consistent throughout the entire process, which includes casting/forging, machining, assembly, surface treatments and QC

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Assembly stage		Use stage							End of life stage				Benefits & loads beoyond system boundary
	Raw Materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery - Recycling-potential
	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	CN	GL	SE	EU	EU	-	-	-	-	-	-	-	EU	EU	EU	EU	EU
Specific data used	6,2 %			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation-Products	- 17 %			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation-Sites	0 %			-	-	-	-	-	-	-	-	-	-	-	-	-	-

ND – Not Declared; X – Declared
Reading example: 9,0E-03 = 9,0*10^-3 = 0,009

Disclaimer: The results presented for modules A1-A3 alone shall not be used for comparisons unless all relevant life cycle stages, particularly end-of-life (C1-C4), are included. This ensures a more accurate and representative assessment of the environmental impact over the full product life cycle.

Cut-off criteria: The following procedures were followed for the exclusion of inputs and outputs. - All input and output flows in a unit process were considered, i.e., considering the value of all flows in the unit process and the corresponding LCI where data were available. - Data gaps were filled by conservative assumptions with average or generic data. Any assumptions in such cases were documented. - The use of cut-off criterion on mass inputs and primary energy at the unit process level (1 %) and at the information module level (5 %). - All hazardous and toxic materials and substances are included in the inventory, and the cut-off rules do not apply.

Content Information

Product Components	Weight, kg	Post-consumer material, weight-%	Biogenic material, mass-% of product	Biogenic material, kg C / declared unit
Metal	0.972	11.717	0.000	0.000
Plastic	0.016	0.000	0.000	0.000
Rubber	0.012	0.000	0.000	0.000
Total	1.000	11.717	0.000	0.000

Packaging Materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/kg
Plastic	0.002	0.200	0.000
Paper	0.150	15.000	0.060
Total	0.152	15.200	0.060

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
-	-	-	0.000

At the date of issue of this declaration, there is no “Substance of Very High Concern” (SVHC) in concentration above 0.1% by weight, and neither does the packaging, following the European REACH regulation (Registration, Evaluation, Authorization and Restriction of Chemicals)

Environmental Information

Potential environmental impact – indicators according to EN 15804 A2

Results per functional unit: 1 kg									
Indicator	Unit	A1 - A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO2 eq	1.08E+1	3.06E-2	2.28E-1	0.00E+0	4.52E-3	6.94E-2	4.11E-2	-4.91E+0
GWP-fossil	kg CO2 eq	1.10E+1	3.02E-2	8.08E-3	0.00E+0	4.46E-3	5.29E-2	4.11E-2	-4.91E+0
GWP-biogenic	kg CO2 eq	-1.98E-1	7.49E-5	2.20E-1	0.00E+0	1.10E-5	1.64E-2	7.97E-6	0.00E+0
GWP-luluc	kg CO2 eq	1.72E-2	3.21E-4	3.59E-6	0.00E+0	4.75E-5	1.33E-4	8.89E-6	-7.68E-3
ODP	kg CFC-11 eq	8.23E-5	5.18E-15	3.18E-12	0.00E+0	7.65E-16	7.15E-10	8.37E-15	-2.74E-5
AP	mole H+ eq	4.31E-1	1.96E-4	6.08E-5	0.00E+0	2.89E-5	3.58E-4	1.65E-5	-2.31E-1
EP-freshwater*	kg P eq	3.35E-2	8.43E-8	6.39E-8	0.00E+0	1.25E-8	1.11E-5	4.54E-9	-1.81E-2
EP-marine	kg N eq	2.56E-2	9.72E-5	2.24E-5	0.00E+0	1.43E-5	1.29E-4	3.89E-6	-1.25E-2
EP-terrestrial	mole N eq	3.37E-1	1.06E-3	2.77E-4	0.00E+0	1.56E-4	1.24E-3	5.20E-5	-1.68E-1
POCP	kg NMVOC eq	9.52E-2	1.86E-4	5.94E-5	0.00E+0	2.74E-5	3.89E-4	1.21E-5	-4.80E-2
ADP-minerals & metals**	kg Sb eq	5.76E-3	2.08E-9	1.77E-9	0.00E+0	3.06E-10	4.60E-7	1.58E-10	-3.14E-3
ADP-fossil**	MJ	1.16E+2	4.00E-1	7.02E-2	0.00E+0	5.90E-2	7.13E-1	3.81E-2	-5.69E+1
WDP**	m3	7.82E+0	1.43E-4	2.67E-2	0.00E+0	2.11E-5	8.75E-3	3.86E-3	-4.14E+0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption								

* The results in kg PO4 eq. can be obtained by multiplying the results in kg P eq. by a factor of 3,07.
** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Use of resources

Results per functional unit: 1 kg									
Indicator	Unit	A1 - A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	1.76E+1	3.01E-2	1.76E+0	0.00E+0	4.45E-3	3.18E-2	6.30E-3	-1.09E+1
PERM	MJ	1.74E+0	0.00E+0	-1.74E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	MJ	1.94E+1	3.01E-2	1.81E-2	0.00E+0	4.45E-3	3.18E-2	6.30E-3	-1.09E+1
PENRE	MJ	7.96E+1	4.00E-1	1.59E-1	0.00E+0	5.90E-2	9.86E-1	2.62E-1	-5.26E+1
PENRM	MJ	5.85E-1	0.00E+0	-8.84E-2	0.00E+0	0.00E+0	-2.73E-1	-2.24E-1	0.00E+0
PENRT	MJ	8.02E+1	4.00E-1	7.02E-2	0.00E+0	5.90E-2	7.13E-1	3.81E-2	-5.26E+1
SM	kg	1.17E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.05E-3
RSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	m3	1.24E-1	1.49E-5	6.28E-4	0.00E+0	2.20E-6	2.03E-4	9.20E-5	-9.55E-2
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water								

Additional voluntary indicators

Results per functional unit: 1 kg									
Indicator	Unit	A1 - A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG	kg CO2 eq	1.11E+1	3.06E-2	8.12E-3	0.00E+0	4.52E-3	6.94E-2	4.11E-2	-4.93E+0
Acronyms	GWP-GHG global warming potential - greenhouse gases								

The GWP GHG indicator is identical to GWP-total except that the characterisation factor (CF) for biogenic CO2 is set to zero. This means that the uptake and emissions of biogenic CO2 are "balanced out" already in modules A1 A3, instead of in modules A1 A5 (for packaging) or modules A C (for product). In the context of Norwegian public procurement legislation, GWP GHG is also referred to as GWP IOBC.

Waste and output flows

Results per functional unit: 1 kg									
Indicator	Unit	A1 - A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	1.84E-2	1.60E-11	3.76E-11	0.00E+0	2.37E-12	0.00E+0	1.07E-11	-6.58E-10
NHWD	kg	1.53E-1	5.59E-5	0.00E+0	0.00E+0	8.25E-6	0.00E+0	9.72E-2	-1.23E-2
RWD	kg	1.41E-4	7.55E-7	3.32E-6	0.00E+0	1.11E-7	0.00E+0	7.16E-7	-1.03E-4
Acronyms	HW Hazardous waste disposed; NHW Non-hazardous waste disposed; RW Radioactive waste disposed								

Output flows

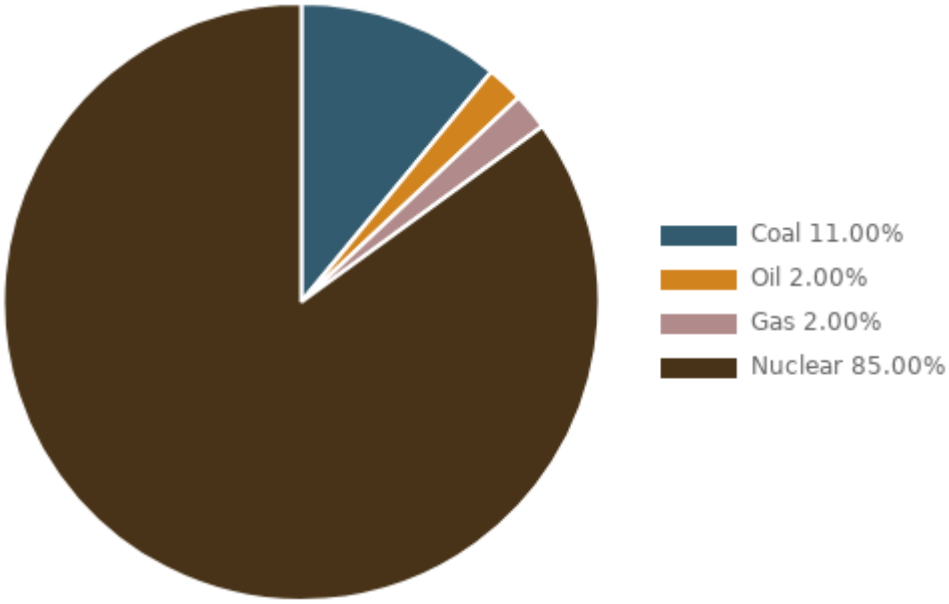
Results per functional unit: 1 kg									
Indicator	Unit	A1 - A3	A4	A5	C1	C2	C3	C4	D
CRU	kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	kg	0.00E+0	0.00E+0	1.10E-3	0.00E+0	0.00E+0	8.90E-1	0.00E+0	0.00E+0
MER	kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	MJ	0.00E+0	0.00E+0	3.28E-1	0.00E+0	0.00E+0	0.00E+0	8.34E-2	0.00E+0
EET	MJ	0.00E+0	0.00E+0	5.94E-1	0.00E+0	0.00E+0	0.00E+0	1.48E-1	0.00E+0
Acronyms	CRU Components for reuse; MFR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy								

Energy Breakdown

Electricity used in the manufacturing

Name	Data source	GWP excl. biogenic [kg CO2-eq/kWh]
Electricity Residual Mix - Sweden (2023)	Carbonzero (2023)	1.17E-2

Breakdown of electricity usage



Product Table

Name	Weight, kg	Unit
G10 HIGH NECK WITH DRAIN 0-150°, PN16	0.393	pc
G15 HIGH NECK WITH DRAIN 0-150°	0.458	pc
G20 HIGH NECK WITH DRAIN 0-150°	0.555	pc
G25 HIGH NECK WITH DRAIN 0-150°	0.718	pc
G32 HIGH NECK WITH DRAIN 0-150°	0.979	pc
G40 HIGH NECK WITH DRAIN 0-150°	1.422	pc
G50 HIGH NECK WITH DRAIN 0-150°	1.930	pc

Additional information

Additional Environmental Information

See the PCR and sections 5.4, 7.3 and 7.4 in EN 15804.

An EPD may include additional environmental information, in addition to the LCA results of the section on environmental performance results. The additional environmental information may cover various aspects of specific relevance for the product, for example:

- instruction for proper use of the product, e.g. to minimise the energy or water consumption or to improve the durability of the product;
- instructions for proper maintenance and service of the product;
- information on key parts of the product determining its durability;
- information on recycling including e.g. suitable procedures for recycling the entire product or selected parts and the potential environmental benefits gained;
- information on a suitable method of reuse of the product (or parts of the products) and procedures for disposal as waste at the end of its life cycle,
- information regarding disposal of the product or inherent materials, and any other information considered necessary to minimise the product's end-of-life impacts,
- information on permanent (more than 100 years) storage of biogenic carbon, either in the product, in a landfill, or as a consequence of applying carbon capture and storage (CCS) to the incineration of biogenic carbon, and how this would influence GWP-biogenic results if the GWP-biogenic indicator would allow consideration of such storage (it currently does not according to EN 15804; in case of such storage a virtual emission of biogenic CO2 has to be added, see Annex 2)
- a more detailed description of an organisation's overall environmental work such as:
    - the existence of a quality or environmental management system or any type of organised environmental activity, and
    - information on where interested parties may find more details about the organisation's environmental work.

Additional environmental information can also include information on carbon offset, carbon storage and delayed emissions, or on release of dangerous substances to indoor air, soil and water during the use stage.

Additional social and economic information

The EPD may also include other relevant social and economic information as additional and voluntary information. This may be product information or a description of an organisation's overall work on social or economic sustainability, such as activities related to supply chain management or social responsibility.

Any additional social and economic information declared shall be substantiated and verifiable, and be derived using appropriate methods and be specific, accurate, not misleading, and relevant to the specific product. Quantitative information is preferred over qualitative information.

Disclaimers

ILCD classification	Indicator	Disclaimer
ILCD Type 1	Global warming potential (GWP)	None
	Depletion potential of the stratospheric ozone layer (ODP)	None
ILCD Type 2	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	None
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
ILCD Type 3	Abiotic depletion potential for non-fossil resources (ADP-minerals & metals)	1
	Abiotic depletion potential for fossil resources (ADP-fossil)	1
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	1
Disclaimer 1 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.		
Note 1: The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins, and/or risks.		
Note 2: The results presented for modules A1–A3 alone shall not be used for comparisons unless all relevant life cycle stages, particularly end-of-life (C1–C4), are included. This ensures a more accurate and representative environmental impact assessment over the full product life cycle.		

Abbreviations

CPC	Central Product Classification
CPR	Construction Product Regulation
EPD	Environmental Product Declaration
EU	European Union
GHG	Greenhouse gases
GPI	General Programme Instructions
GWP	Global Warming Potential
ISO	International Organization for Standardization
LCA	Life Cycle Assessment
LCI	Life Cycle Inventory
ND	Not Declared
PCR	Product Category Rules
PEF	Product Environmental Footprint
REACH	Restriction of Chemicals
RSL	Reference Service Life
SI	The International System of Units
SVHC	Substance of Very High Concern
UN	United Nations

References

EN 15804:2012+A2	Sustainability of construction works: Environmental product declaration – Core rules for the product category of construction products
EPD International (2024)	General Programme Instructions of the International EPD® System, version 5.0
EPD International (2024)	PCR 2019 Construction products and construction services (EN 15804:A2) v1.3.4.
ISO 14020:2000	Environmental labels and declarations: General principles
ISO 14025:2006	International Standard ISO 14025: Environmental labels and declarations — Type III environmental declarations — Principles and procedures
ISO 14040:2006	International Standard ISO 14040: Environmental Management - Life cycle assessment - Principles and framework. Second edition 2006-07-01
ISO 14044:2006	International Standard ISO 14044: Environmental Management – Life cycle assessment – Requirements and Guidelines.
SCB (2023)	https://www.statistikdatabasen.scb.se/pxweb/en/ssd/START__MI__MI0305/MI0305T003/table/tableViewLayout1/ Accessed 2024-02-03
Association of Issuing Bodies	European Residual Mixes 2021 https://www.aib-net.org/sites/default/files/assets/facts/residual-mix/2021/AIB_2021_Residual_Mix_Results_1_1.pdf (Retrieved 2023-02-03)
Searates (2024)	https://www.searates.com/distance-time/ (Accessed 2024-02-03)

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