

GRUNDFOS ALPHA2 L and UPS2

Circulator pumps
50/60 Hz



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1. Product introduction

GRUNDFOS ALPHA2 L and UPS2 are complete ranges of circulator pumps with the following features:

- integrated differential-pressure control enabling adjustment of pump performance to the actual system requirement
- motor based on permanent-magnet/compact-rotor technology.

Both pump ranges are energy-optimised and comply with the requirements of the EuP directive.



Fig. 1 EuP ready

The installation of one of these pumps will reduce the power consumption considerably, reduce noise from thermostatic valves and similar fittings, and improve the control of the system.

GRUNDFOS ALPHA2 L and UPS2 offer a host of advantages:

Energy savings

High-efficient permanent-magnet motors.

Flexibility

Suitable for installation in existing systems.

Comfort

Low-noise operation.

Safety

Built-in electrical and thermal protection of the pump.

Userfriendliness

Simple setting and operation.

Type key, GRUNDFOS ALPHA2 L

| Example | ALPHA2 L | 25 - 40 | 180 |
|---|----------|---------|-----|
| Pump range | | | |
| Nominal diameter (DN) of suction and discharge ports [mm] (15 = 1", 20 = 1 1/4", 25 = 1 1/2", 32 = 2") | | | |
| Maximum head [dm] | | | |
| : Cast-iron pump housing | | | |
| N: Stainless-steel pump housing | | | |
| Port-to-port length [mm] | | | |

* Exception: UK version, size 15 = 1 1/2".

Type key, UPS2

| Example | UPS2 | 15 - 40/50/60 | 130 |
|--|------|---------------|-----|
| Pump range | | | |
| Nominal diameter (DN) of suction and discharge ports [mm] (15 = 1", 25 = 1 1/2", PH = pump head only) | | | |
| Maximum head [dm] of the UPS pump types that can be replaced by the UPS2 | | | |
| Port-to-port length [mm] | | | |

* Exception: UK version, size 15 = 1 1/2".

Performance range, GRUNDFOS ALPHA2 L

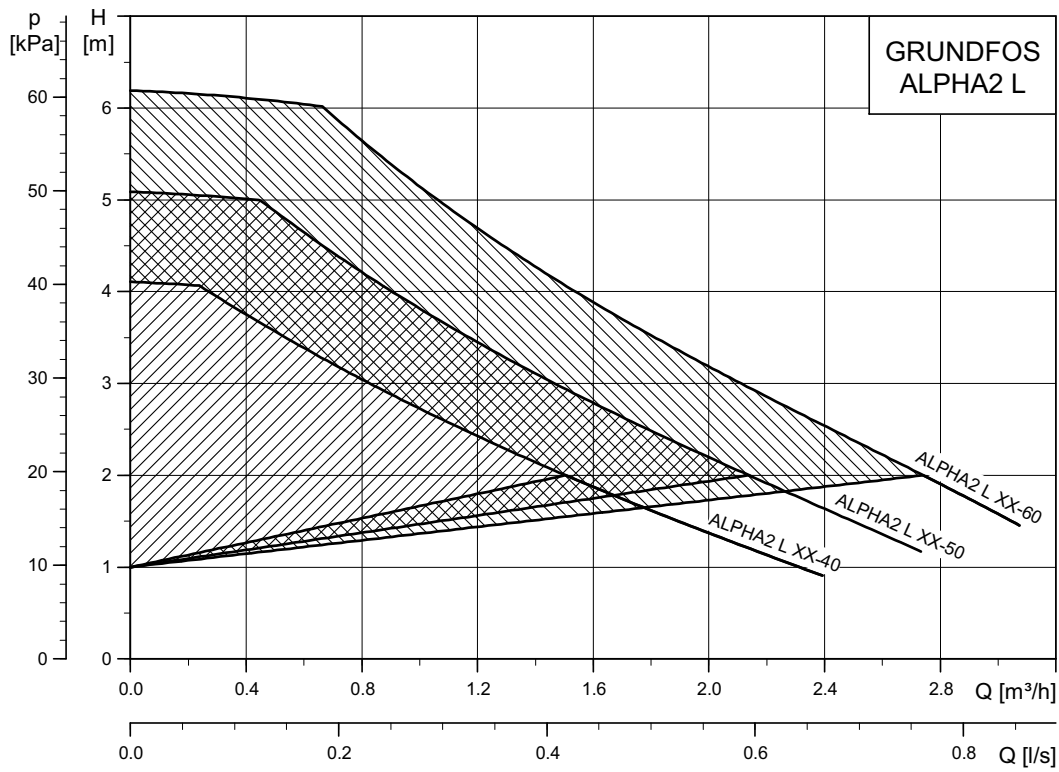


Fig. 2 Performance range, GRUNDFOS ALPHA2 L

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Performance range, UPS2

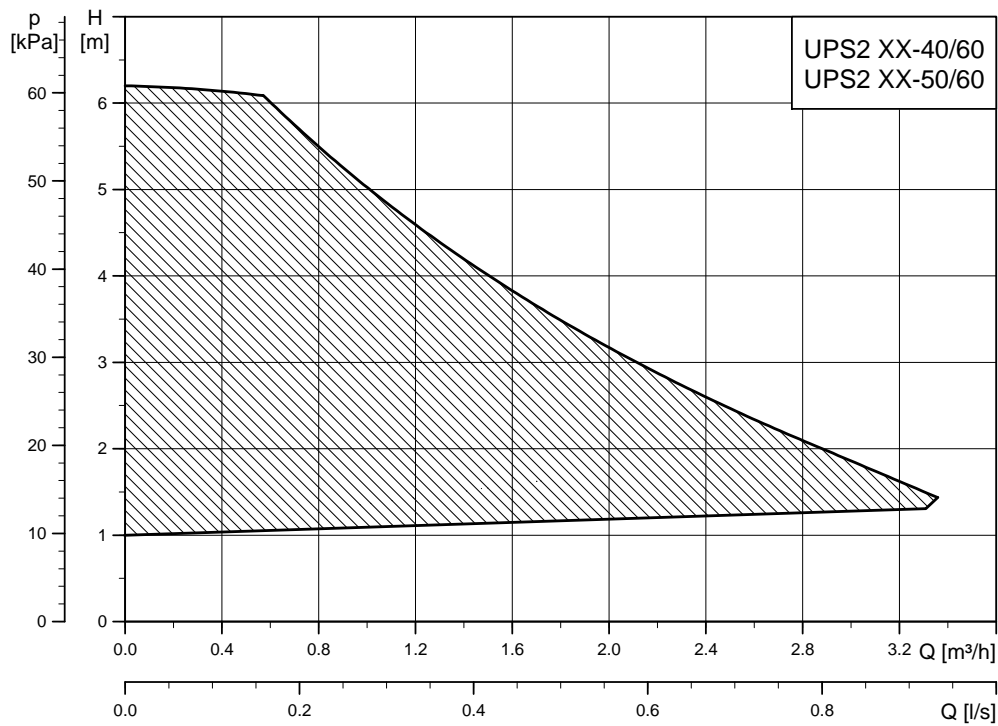


Fig. 3 Performance range, UPS2

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2. Applications

GRUNDFOS ALPHA2 L

GRUNDFOS ALPHA2 L is designed for circulating liquids in heating systems.

GRUNDFOS ALPHA2 L is suitable for the following systems:

- Systems with constant or variable flows where it is desirable to optimise the pump duty point.
- Systems with variable flow-pipe temperature.

GRUNDFOS ALPHA2 L is especially suitable for the following:

- Installation in existing systems where the differential pressure of the pump is too high during periods of reduced flow demand.
- Installation in new systems for automatic adjustment of the performance to flow demands without the use of bypass valves or similar expensive components.

Examples of systems

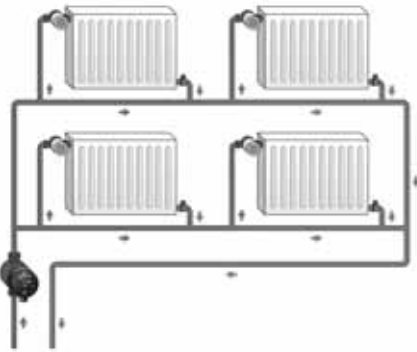


Fig. 4 One-pipe heating system

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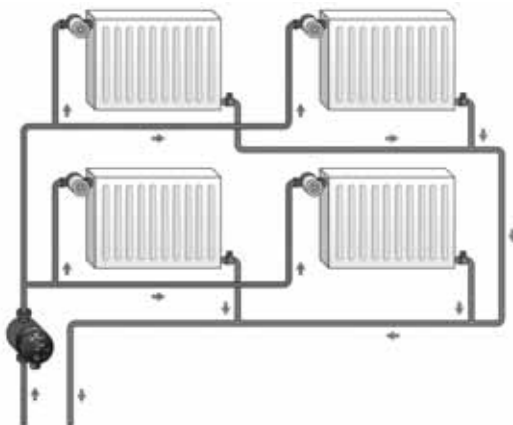


Fig. 5 Two-pipe heating system

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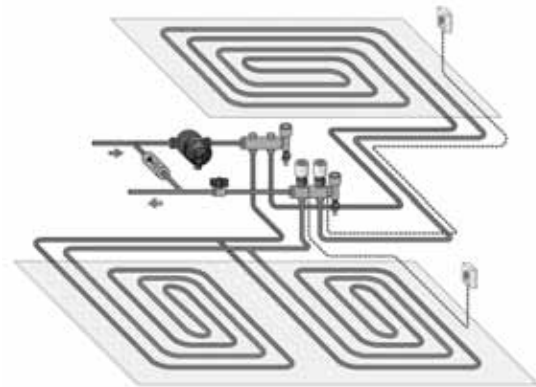


Fig. 6 Underfloor heating system

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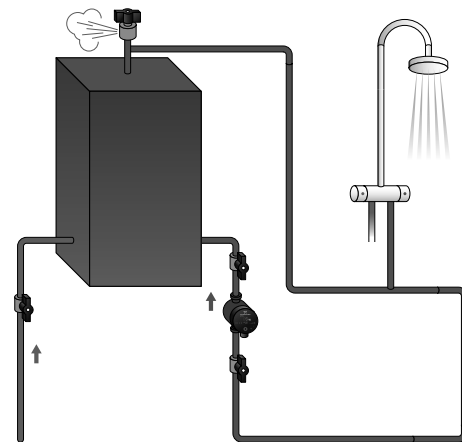


Fig. 7 Domestic hot-water recirculation system

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UPS2

The UPS2 is the perfect replacement option to optimise the efficiency in domestic heating systems. The most modern technology has been used in the development and manufacturing of the UPS2 pumps. With an EEI value ≤ 0.23 , the pump is designed to meet the efficiency demands of the 2015 EuP directive.

The UPS2 is specifically designed to meet performance and dimensional demands in relation to replacement of existing UPS pumps.

The UPS2 is available as a pump head (PH version). The pump head can be fitted to the pump housing of existing UPS pumps. We offer this solution for the replacement of all UPS pump types. This is a very time-efficient and simple replacement solution as the pump housing need not be removed from the pipework.

UPS replacement

Design benefits which make the UPS2 the ideal replacement pump:

- direct compatibility
- compact pump head
- cable plug integrated in control box
- performance change in terms of speed setting
- easy-to-read interface.

The table below shows a comparison of the speed setting of an existing UPS pump and a UPS2 pump.

| Existing pump Head [m] | Speed setting of existing UPS pump | Equivalent speed setting of new UPS2 |
|------------------------|------------------------------------|--------------------------------------|
| 4 | I, II, III | I |
| | I | I |
| | II | II |
| 5 | I | I |
| | II | II |
| | III | III |
| 6 | I | I |
| | II | II |
| | III | III |

See section *Control of the UPS2 pump*, page 10, for further details.

Pumped liquids

Clean, thin, non-aggressive and non-explosive liquids, not containing solid particles, fibres or mineral oil.

The pump must not be used for the transfer of flammable liquids such as diesel oil, petrol and similar liquids.

Control of heating systems

The heating required in a building varies greatly during the day due to changing outdoor temperatures, solar radiation and heat emanating from human beings, electric appliances, etc.

Add to this that the need for heating may vary from one section of the building to another and that the thermostatic valves of some radiators may be turned down by the users.

These circumstances will cause an uncontrolled pump to produce a too high differential pressure when the heating demand is low.

Possible consequences:

- too high energy consumption
- irregular control of the system
- noise in thermostatic valves and similar fittings.

GRUNDFOS ALPHA2 L automatically controls the differential pressure by adjusting the pump performance to the actual heating demand, without the use of external components.

Advantages of pump control

In GRUNDFOS ALPHA2 L, control is effected by adapting the differential pressure to the flow (proportional- and constant-pressure control).

Contrary to an uncontrolled pump, the proportional-pressure-controlled GRUNDFOS ALPHA2 L reduces the differential pressure as a result of falling heating demand.

If the heating demand falls, for instance due to solar radiation, the radiator valves will close, and, for the uncontrolled pump, the flow resistance of the system will rise for instance from A_1 to A_2 .

In a heating system with an uncontrolled pump, this situation will cause a pressure rise in the system by ΔH_1 .

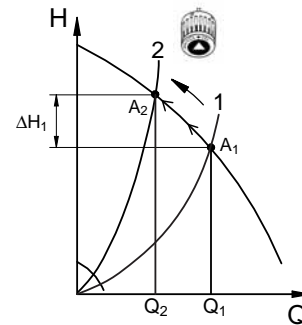


Fig. 8 Uncontrolled pump

In a system with a GRUNDFOS ALPHA2 L pump, the pressure will be reduced by ΔH_2 .

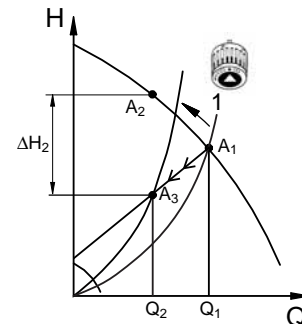


Fig. 9 Pump in proportional-pressure control mode

In a system with an uncontrolled pump, a pressure rise will often cause flow-generated noise in the thermostatic valves. This noise will be reduced considerably with the GRUNDFOS ALPHA2 L.

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3. Construction

GRUNDFOS ALPHA2 L and UPS2 pumps are of the canned-rotor type, i.e. pump and motor form an integral unit without shaft seal and with only two gaskets for sealing. The bearings are lubricated by the pumped liquid.

The pumps are characterised by the following:

- Integrated proportional-pressure control.
- Integrated constant-pressure control (ALPHA2 L).
- Three fixed-speed curves.
- Integrated frequency converter.
- Permanent-magnet/compact-stator motor.
- Ceramic shaft and radial bearings.
- Carbon thrust bearing.
- Stainless-steel rotor can, bearing plate and rotor cladding.
- Composite impeller.
- Stainless-steel or cast-iron pump housing.
UPS2 pumps are only available with cast-iron pump housing.
- Design featuring pump head with integrated control box and control panel or the compact UPS2 design.

Sectional drawings

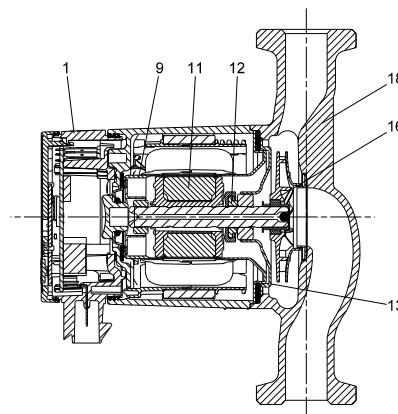


Fig. 10 ALPHA2 L, position numbers

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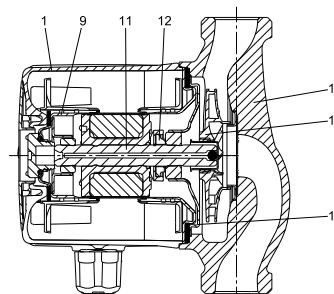


Fig. 11 UPS2, position numbers

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Material specification

| Pos. | Description | Material | EN | AISI/ ASTM |
|------|-------------------------|----------------------|------------|---------------|
| 1 | Controller complete | Composite, PC | | |
| 9 | Rotor can | Stainless steel | 1.4301 | 304 |
| | Radial bearing | Ceramics | | |
| 11 | Shaft | Ceramics | | |
| | Rotor cladding | Stainless steel | 1.4301 | 304 |
| | Thrust bearing | Carbon | | |
| 12 | Thrust bearing retainer | EPDM rubber | | |
| 13 | Bearing plate | Stainless steel | 1.4301 | 304 |
| 16 | Impeller | Composite, PP or PES | | |
| 18 | Pump housing | Cast iron | EN-JL 1020 | A48-25 |
| | Gaskets | EPDM rubber | | |

Motor and control box

The motor is a 4-pole synchronous permanent-magnet motor.

The pump controller is incorporated in the control box, which is fitted to the stator housing with screws.

ALPHA2 L control panel

The control panel is located on the front and is connected to the stator via a terminal plug. The control panel has a push-button (pos. 1) for selection of pump setting and seven light fields for indication of the selected pump setting. See fig. 12.

The "POWER ON" light field indicates that the power supply has been switched on. When the "POWER ON" light field is on only, a fault preventing the pump from operating properly (for example seizing-up) has occurred.

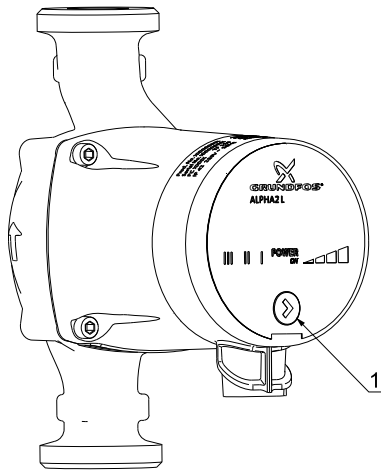


Fig. 12 ALPHA2 L, push-button position

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UPS2 control panel

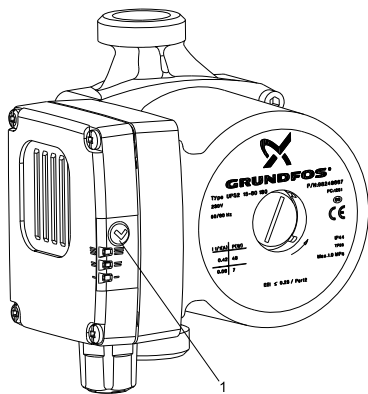


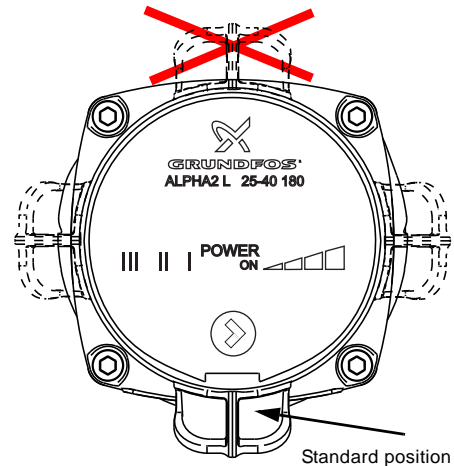
Fig. 13 UPS2, push-button position

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The UPS2 has a push-button (pos. 1) for selection of pump setting and light fields for indication of the selected pump setting. See fig. 13.

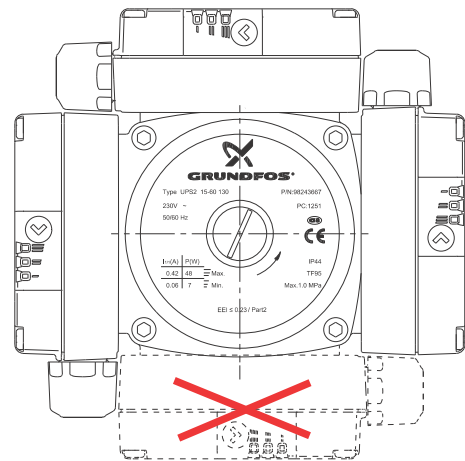
The light is on when the power supply has been switched on.

Control box positions



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Fig. 14 ALPHA2 L, possible control box positions



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Fig. 15 UPS2, possible control box positions

ALPHA2 L cable with plug

The cable entry incorporates cable relief.

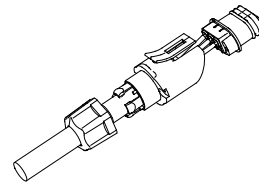


Fig. 16 Cable entry with cable relief

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4. Installation and start-up

Installation

In most cases, the installation of the GRUNDFOS ALPHA2 L or UPS2 is reduced to the mechanical installation and the connection to the power supply. The pump must always be installed with horizontal motor shaft.

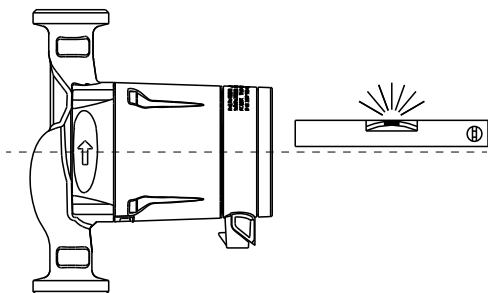


Fig. 17 ALPHA2 L, horizontal motor shaft

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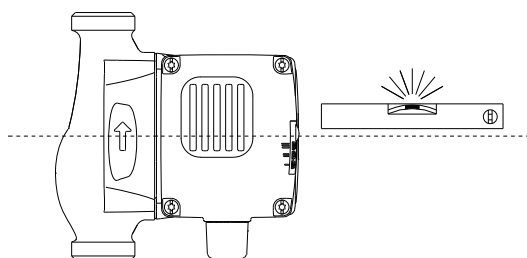


Fig. 18 UPS2, horizontal motor shaft

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Electrical data

| | |
|-------------------------------------|---|
| Supply voltage | 1 x 230 V ± 10 %, 50/60 Hz, PE. |
| Motor protection | The pump requires no external motor protection. |
| Enclosure class | IP42. |
| Insulation class | F. |
| Relative air humidity | Maximum 95 %. |
| Ambient temperature | 0 to +40 °C. |
| Temperature class | TF110 to CEN 335-2-51. |
| EMC (electromagnetic compatibility) | EN 61000-6-2 and EN 61000-6-3. |
| Sound pressure level | ≤ 43 dB(A). |

Start-up

The pump must not be started until the system has been filled with liquid and vented. Furthermore, the required minimum inlet pressure must be available at the pump inlet. The system cannot be vented through the pump.

The pump is self-venting. It need not be vented before start-up.

Liquid temperature

To avoid condensation in the control box and stator, the liquid temperature must always be higher than the ambient temperature. See table below.

| Ambient temperature [°C] | Liquid temperature | | | |
|-----------------------------|--------------------|--------------|--------------|--------------|
| | ALPHA2 L | | UPS2 | |
| | Min. [°C] | Max. [°C] | Min. [°C] | Max. [°C] |
| 0 | 2 | 110 | 2 | 95 |
| 10 | 10 | 110 | 10 | 95 |
| 20 | 20 | 110 | 20 | 95 |
| 30 | 30 | 110 | 30 | 95 |
| 35 | 35 | 90 | 35 | 95 |
| 40 | 40 | 70 | 40 | 95 |

System pressure

PN 10: Maximum 1.0 MPa (10 bar).

Inlet pressure

To avoid cavitation noise and damage to the pump, the following minimum pressures are required at the pump suction port.

| Liquid temperature | | |
|--------------------|------------|-------------|
| 75 °C | 90 °C | 110 °C |
| 0.5 m head | 2.8 m head | 10.8 m head |

Setting the pump

ALPHA2 L

With the push-button on the control box, the electronically controlled pump can be set to the following:

- two constant-pressure curves
- two proportional-pressure curves
- three fixed-speed curves.

Factory setting

The ALPHA2 L pump has been factory-set to proportional-pressure curve (PP2). See fig. 20.

This setting is suitable for a large majority of all single-family houses.

UPS2

With the push-button on the control box, the electronically controlled pump can be set to the following:

- three fixed-speed curves
- three proportional-pressure curves.

Factory setting

The UPS2 pump has been factory-set to speed III. See fig. 21.

At this setting, the pump will deliver its maximum performance, but the setting can be changed so that it matches the actual heating demand.

Control of the UPS2 pump

The pump setting can be changed with a single press of the push-button.

Figure 19 illustrates how the UPS2 changes between the three speeds. This setting is indicated by a steady green light.

When the button has been pressed for 5 seconds, the pump will change from fixed-speed operation to proportional-pressure control.

Figure 19 also illustrates how the UPS2 changes between the three proportional-pressure curves. This setting is indicated by a flashing green light.

See section *Change of UPS2 performance*, page 12, for further details.

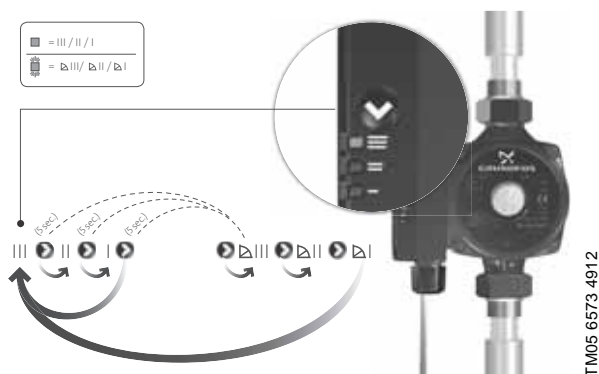
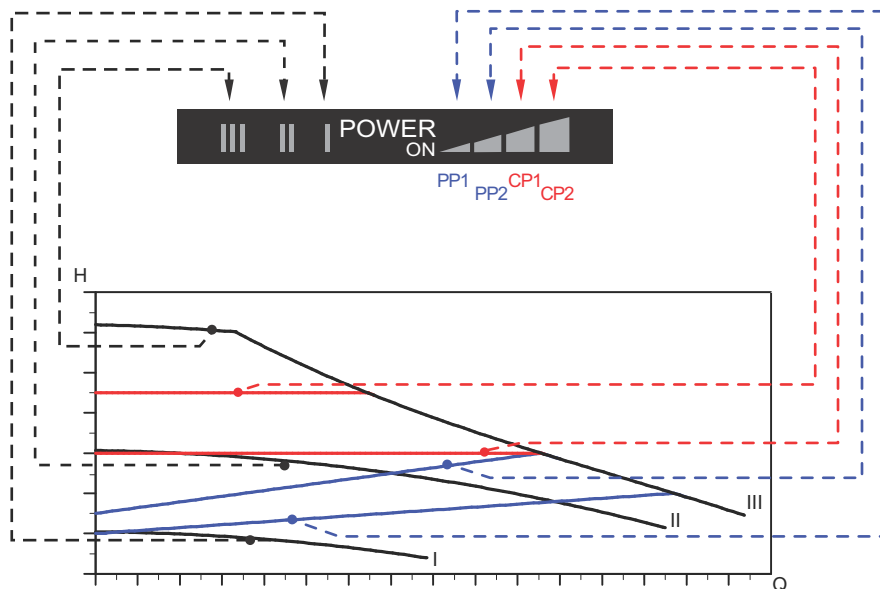


Fig. 19 Illustrated control of UPS2 control modes

Change of GRUNDFOS ALPHA2 L performance

The pump performance (flow and head) can be changed by pressing the control box push-button as indicated in fig. 20 and the table below.



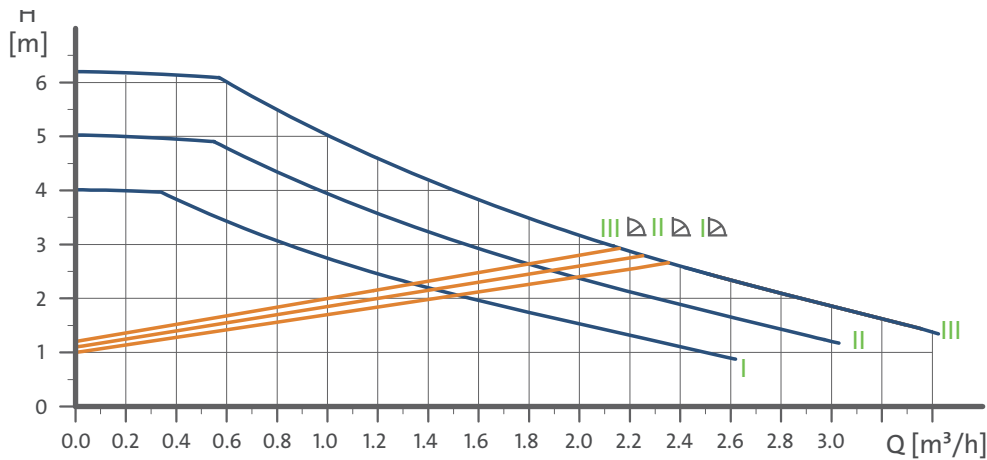
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Fig. 20 ALPHA2 L Pump setting in relation to performance

| Setting | Pump curve | Function |
|---------|-------------------------------------|--|
| PP1 | Lowest proportional-pressure curve | The duty point of the pump will move up or down on the lowest proportional-pressure curve, depending on the heat demand in the system. See fig. 20. The head (pressure) is reduced at falling heat demand and increased at rising heat demand. |
| PP2 | Highest proportional-pressure curve | The duty point of the pump will move up or down on the highest proportional-pressure curve, depending on the heat demand in the system. See fig. 20. The head (pressure) is reduced at falling heat demand and increased at rising heat demand. |
| CP1 | Lowest constant-pressure curve | The duty point of the pump will move out or in on the lowest constant-pressure curve, depending on the heat demand in the system. See fig. 20. The head (pressure) is kept constant, irrespective of the heat demand. |
| CP2 | Highest constant-pressure curve | The duty point of the pump will move out or in on the highest constant-pressure curve, depending on the heat demand in the system. See fig. 20. The head (pressure) is kept constant, irrespective of the heat demand. |
| III | Speed III | The pump runs at a constant speed and consequently on a constant curve. In speed III, the pump is set to run on the max. curve under all operating conditions. See fig. 20. Quick venting of the pump can be obtained by setting the pump to speed III for a short period. |
| II | Speed II | The pump runs at a constant speed and consequently on a constant curve. In speed II, the pump is set to run on the intermediate curve under all operating conditions. See fig. 20. |
| I | Speed I | The pump runs at a constant speed and consequently on a constant curve. In speed I, the pump is set to run on the min. curve under all operating conditions. See fig. 20. |

Change of UPS2 performance

The pump performance (flow and head) can be changed by pressing the control box push-button as indicated in fig. 21 and the table below.



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Fig. 21 UPS2 pump setting in relation to performance

| Setting | Pump curve | Function |
|---------|--|--|
| I ▽ | Lowest proportional-pressure curve | The duty point of the pump will move up or down on the lowest proportional-pressure curve, depending on the heat demand in the system. See fig. 21. The head (pressure) is reduced at falling heat demand and increased at rising heat demand. |
| II ▽ | Intermediate proportional-pressure curve | The duty point of the pump will move up or down on the intermediate proportional-pressure curve, depending on the heat demand in the system. See fig. 21. The head (pressure) is reduced at falling heat demand and increased at rising heat demand. |
| III ▽ | Highest proportional-pressure curve | The duty point of the pump will move up or down on the highest proportional-pressure curve, depending on the heat demand in the system. See fig. 21. The head (pressure) is reduced at falling heat demand and increased at rising heat demand. |
| III | Speed III | The pump runs at a constant speed and consequently on a constant curve. In speed III, the pump is set to run on the max. curve under all operating conditions. See fig. 21. Quick venting of the pump can be obtained by setting the pump to speed III for a short period. |
| II | Speed II | The pump runs at a constant speed and consequently on a constant curve. In speed II, the pump is set to run on the intermediate curve under all operating conditions. See fig. 21. |
| I | Speed I | The pump runs at a constant speed and consequently on a constant curve. In speed I, the pump is set to run on the min. curve under all operating conditions. See fig. 21. |

5. Product range

ALPHA2 L (N)

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|---------------------------------|--------------------------|------------|----------------------|----------------|-----------------|
| ALPHA2 L 15-40 | | | | 95047560 | 17 |
| ALPHA2 L 15-50 | | G 1 | | 98288721 | 19 |
| ALPHA2 L 15-60 | | | | 96984037 | 20 |
| ALPHA2 L 20-40 | 130 | | | 98288722 | 17 |
| ALPHA2 L 20-50 | | G 1 1/4 | | 98288723 | 19 |
| ALPHA2 L 20-60 | | | | 98288724 | 20 |
| ALPHA2 L 25-40 | | | | 95047561 | |
| ALPHA2 L 25-40 | 180 | | | 95047562 | 17 |
| ALPHA2 L 25-40 A | | | | 98288725 | |
| ALPHA2 L 25-50 | 130 | | 230 | 98288726 | |
| ALPHA2 L 25-50 | | G 1 1/2 | | 98124072 | 19 |
| ALPHA2 L 25-50 N | 180 | | | 98288705 | |
| ALPHA2 L 25-60 | 130 | | | 95047563 | |
| ALPHA2 L 25-60 | 180 | | | 95047564 | 20 |
| ALPHA2 L 25-60 A | | | | 98288728 | |
| ALPHA2 L 32-40 | 180 | | | 95047565 | 17 |
| ALPHA2 L 32-50 | | G 2 | | 98288729 | 19 |
| ALPHA2 L 32-60 | | | | 95047566 | 20 |
| Stainless-steel versions | | | | | |
| ALPHA2 L 20-40 N | | | | 98288708 | 17 |
| ALPHA2 L 20-45 N | | | | 98094952 | 18 |
| ALPHA2 L 20-50 N | 150 | G 1 1/4 | | 98290112 | 19 |
| ALPHA2 L 20-60 N | | | 230 | 98288709 | 20 |
| ALPHA2 L 25-40 N | | G 1 1/2 | | 98288702 | 17 |
| ALPHA2 L 25-60 N | 180 | | | 98288707 | 20 |

ALPHA2 L, UK

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|----------------|--------------------------|------------|----------------------|----------------|-----------------|
| ALPHA2 L 15-50 | 130 | G 1 1/2 | 230 | 95047567 | 19 |
| ALPHA2 L 15-60 | | | | 95047568 | 20 |

ALPHA2 L, Austria and Switzerland

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|---------------------------------|--------------------------|------------|----------------------|----------------|-----------------|
| ALPHA2 L 15-40 | 130 | G 1 | 230 | 98288745 | 17 |
| ALPHA2 L 15-60 | | | | 98288748 | 20 |
| ALPHA2 L 20-40 | 130 | G 1 1/4 | | 98288746 | 17 |
| ALPHA2 L 20-60 | | | | 98288749 | 20 |
| ALPHA2 L 25-40 | 180 | G 1 1/2 | | 98104202 | 17 |
| ALPHA2 L 25-40 | | | | 98104203 | |
| ALPHA2 L 25-40 A | 130 | G 1 1/2 | | 98288747 | 20 |
| ALPHA2 L 25-60 | | | | 98104205 | |
| ALPHA2 L 25-60 | 180 | G 2 | | 98104206 | 20 |
| ALPHA2 L 25-60 A | | | | 98288750 | |
| ALPHA2 L 32-40 | 180 | G 2 | | 98104207 | 17 |
| ALPHA2 L 32-60 | | | | 98104210 | 20 |
| Stainless-steel versions | | | | | |
| ALPHA2 L 20-40 N | 150 | G 1 1/4 | 230 | 98288739 | 17 |
| ALPHA2 L 20-45 N | | | | 98288743 | 18 |
| ALPHA2 L 20-60 N | 150 | G 1 1/4 | | 98288741 | 20 |
| ALPHA2 L 25-40 N | | | | 98288740 | 17 |
| ALPHA2 L 25-60 N | 180 | G 1 1/2 | | 98288742 | 20 |
| ALPHA2 L 25-60 N | | | | | |

ALPHA2 L, Germany

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|---------------------------------|--------------------------|------------|----------------------|----------------|-----------------|
| ALPHA2 L 15-40 | 130 | G 1 | 230 | 97533051 | 17 |
| ALPHA2 L 15-60 | | | | 97533055 | 20 |
| ALPHA2 L 20-40 | 130 | G 1 1/4 | | 98288735 | 17 |
| ALPHA2 L 20-60 | | | | 98288737 | 20 |
| ALPHA2 L 25-40 | 180 | G 1 1/2 | | 97533052 | 17 |
| ALPHA2 L 25-40 | | | | 97533053 | |
| ALPHA2 L 25-40 A | 130 | G 1 1/2 | | 98288736 | 20 |
| ALPHA2 L 25-60 | | | | 97533056 | |
| ALPHA2 L 25-60 | 180 | G 2 | | 97533057 | 20 |
| ALPHA2 L 25-60 A | | | | 98288738 | |
| ALPHA2 L 32-40 | 180 | G 2 | | 97533054 | 17 |
| ALPHA2 L 32-60 | | | | 97533058 | 20 |
| Stainless-steel versions | | | | | |
| ALPHA2 L 20-40 N | 150 | G 1 1/4 | 230 | 98288730 | 17 |
| ALPHA2 L 20-45 N | | | | 98146799 | 18 |
| ALPHA2 L 20-60 N | 150 | G 1 1/4 | | 98288733 | 20 |
| ALPHA2 L 25-40 N | | | | 98288731 | 17 |
| ALPHA2 L 25-60 N | 180 | G 1 1/2 | | 98288734 | 20 |
| ALPHA2 L 25-60 N | | | | | |

UPS2

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|---------------|--------------------------|------------|----------------------|----------------|-----------------|
| UPS2 15-40/60 | 130 | G 1 | | 98243667 | |
| UPS2 25-40/60 | 130 | G 1 1/2 | 230 | 98243668 | 21 |
| UPS2 PH-40/60 | - | - | | 98334567 | |

UPS2, UK

| Pump type | Port-to-port length [mm] | Connection | Voltage [V] 50/60 Hz | Product number | Data sheet Page |
|---------------|--------------------------|------------|----------------------|----------------|-----------------|
| UPS2 15-50/60 | 130 | G 1 1/2 | 230 | 98334549 | 22 |
| UPS2 PH-50/60 | - | - | | 98334563 | |

6. Guide to performance curves

Energy labelling

Symbols used on the following pages

The GRUNDFOS ALPHA2 L and UPS2 are energy-optimised and comply with the EuP Directive (Commission Regulation (EC) No 641/2009) which will be effective as from 1 January 2013.

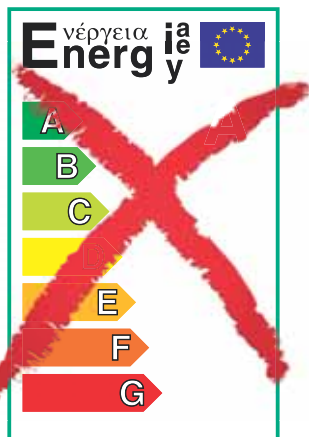


Fig. 22 Old energy label

As from 1 January 2013, the old A to G energy label will be replaced by the new energy efficiency index (EEI).

Only the best of today's A-labelled circulator pumps will meet the new requirements.

For more information about the new energy directive, please visit:



Energy.grundfos.com

TM05 3936 1712

TM05 2683 0412

Curve conditions

The guidelines below apply to the performance curves on the following pages:

- Test liquid: airless water.
- The curves apply to a density of $\rho = 983.2 \text{ kg/m}^3$ and a liquid temperature of $+60 \text{ }^\circ\text{C}$.
- All curves show average values and should not be used as guarantee curves. If a specific minimum performance is required, individual measurements must be made.
- The curves for the speeds I, II and III are marked.
- The curves apply to a kinematic viscosity of $\nu = 0.474 \text{ mm}^2/\text{s}$ (0.474 cSt).
- The conversion between head H [m] and pressure p [kPa] has been made for water with a density of $\rho = 1000 \text{ kg/m}^3$. For liquids with other densities, for example hot water, the discharge pressure is proportional to the density.

The EEI values for GRUNDFOS ALPHA2 L and UPS2 are far below the EuP 2013 and 2015 requirements. See fig. 23.

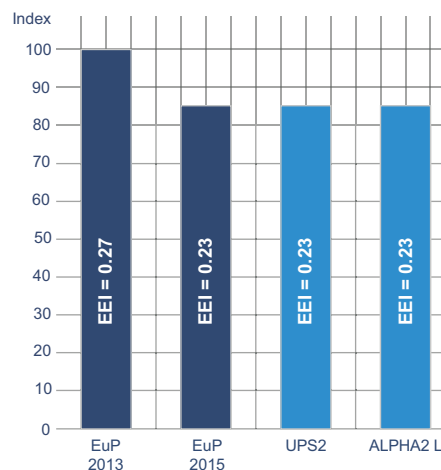


Fig. 23 EEI limits and the current positioning of the ALPHA2 L and UPS2

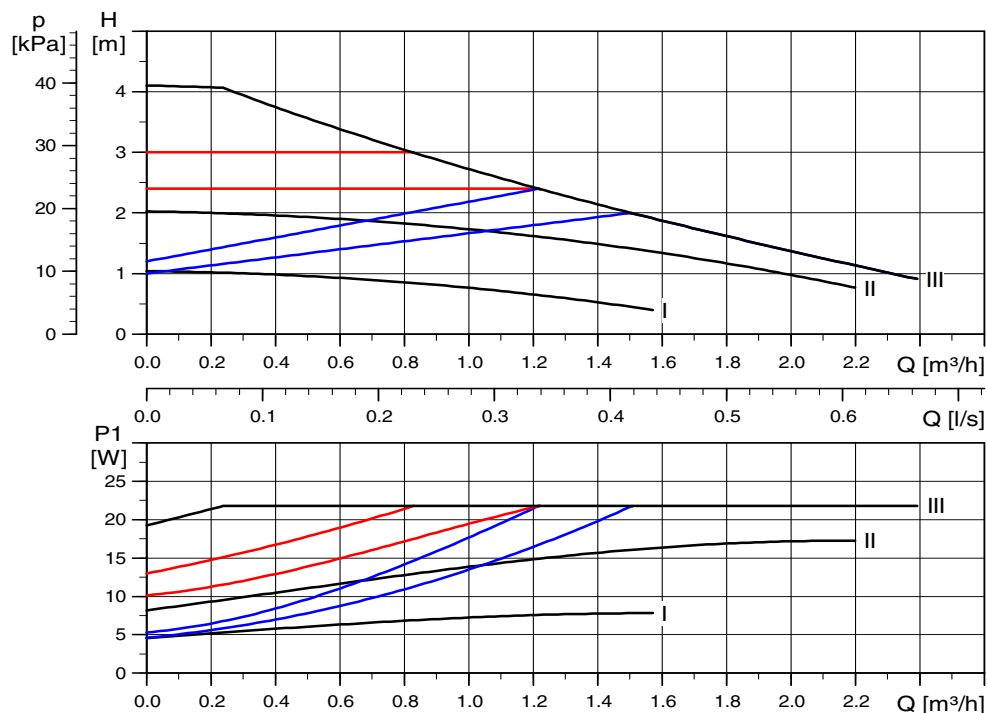
With an energy efficiency index (EEI) well below the EuP 2015 requirement level, you can achieve considerable energy savings compared to a typical circulator and thus a remarkably fast return on investment. This means, of course, that the ALPHA2 L and UPS2 pumps more than meet the standards of the EuP legislation.

TM05 4002 1912

7. Performance curves and technical data

ALPHA2 L 15-40, 20-40 (N), 25-40 (N)(A), 32-40

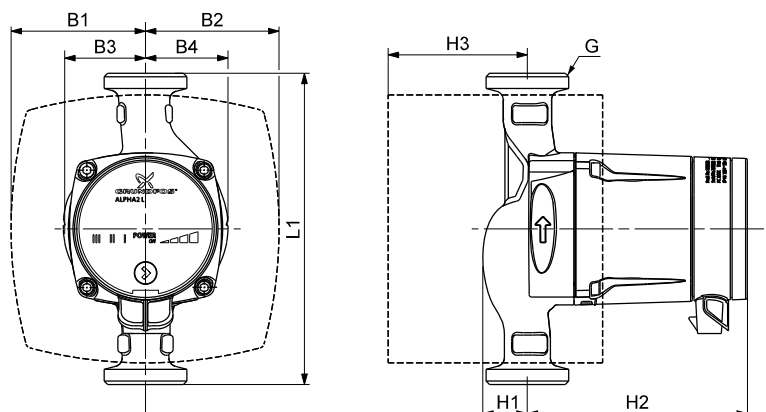
1 x 230 V, 50/60 Hz



| Speed | P1 [W] | I _{1/1} [A] |
|-------|--------|----------------------|
| Min. | 5 | 0.05 |
| Max. | 22 | 0.19 |

The pump incorporates overload protection.

Connections: See *Union and valve kits*, page 23.
 System pressure: Max. 1.0 MPa (10 bar).
 Liquid temperature: +2 to +110 °C (TF 110).



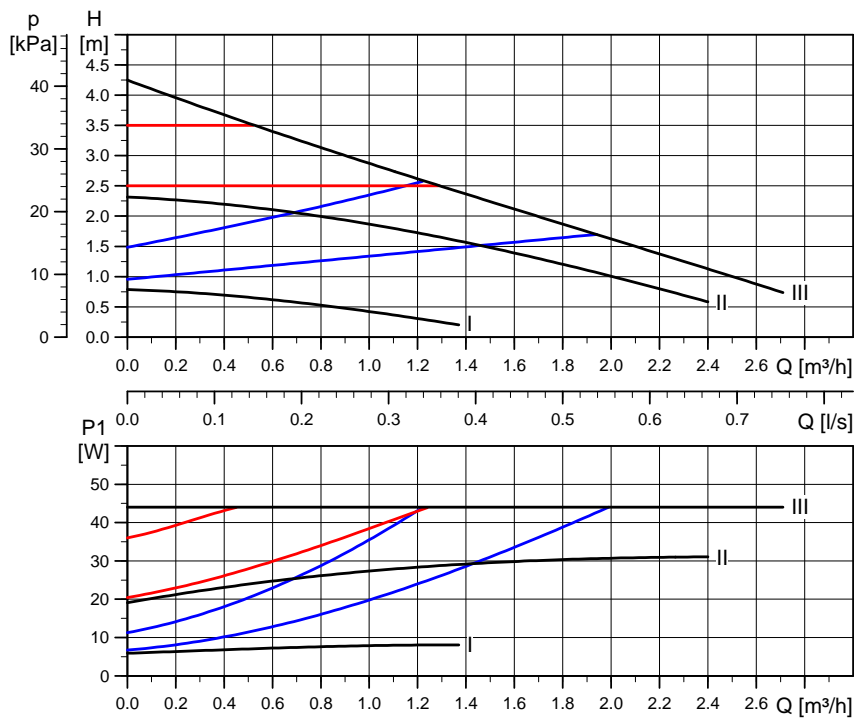
| Pump type | EEI < | Dimensions [mm] | | | | | | | | | Weights [kg] | | Ship. vol. [m³] |
|-----------------------|-------|-----------------|----|----|----|----|----|-----|----|-------|--------------|-------|-----------------|
| | | L1 | B1 | B2 | B3 | B4 | H1 | H2 | H3 | G | Net | Gross | |
| ALPHA2 L 15-40 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 58 | 1 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 20-40 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 58 | 1 1/4 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 20-40 N | 0.23 | 150 | - | - | 49 | 49 | 27 | 129 | - | 1 1/4 | 2.4 | 2.6 | 0.00383 |
| ALPHA2 L 25-40 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 79 | 1 1/2 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 25-40 (N)(A) | 0.23 | 180 | 78 | 78 | 47 | 48 | 26 | 127 | 81 | 1 1/2 | 2.1 | 2.3 | 0.00383 |
| ALPHA2 L 25-40 N | 0.23 | 180 | - | - | 47 | 48 | 28 | 127 | - | 1 1/2 | 2.5 | 2.8 | 0.00383 |
| ALPHA2 L 25-40 A | 0.23 | 180 | 63 | 93 | 32 | 65 | 50 | 135 | 82 | 1 1/2 | 3.1 | 3.3 | 0.00383 |
| ALPHA2 L 32-40 | 0.23 | 180 | 78 | 78 | 47 | 48 | 26 | 127 | 81 | 2 | 2.1 | 2.3 | 0.00383 |

TM04 2110 2008 - TM03 0868 0705

TM04 2533 2608

ALPHA2 L 20-45 N

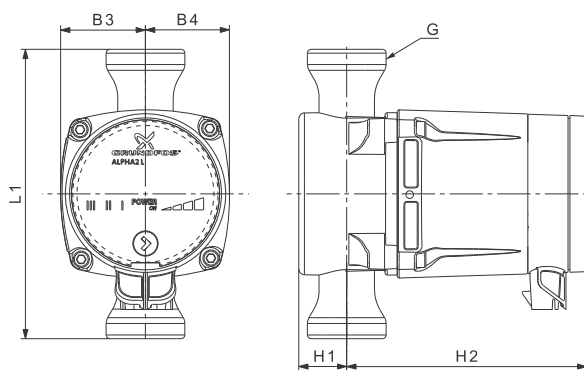
1 x 230 V, 50/60 Hz



| Speed | P1 [W] | $I_{1/1}$ [A] |
|-------|--------|---------------|
| Min. | 7 | 0.07 |
| Max. | 45 | 0.34 |

The pump incorporates overload protection.

Connections: See *Union and valve kits*, page 23.
 System pressure: Max. 1.0 MPa (10 bar).
 Liquid temperature: +2 to +110 °C (TF 110).



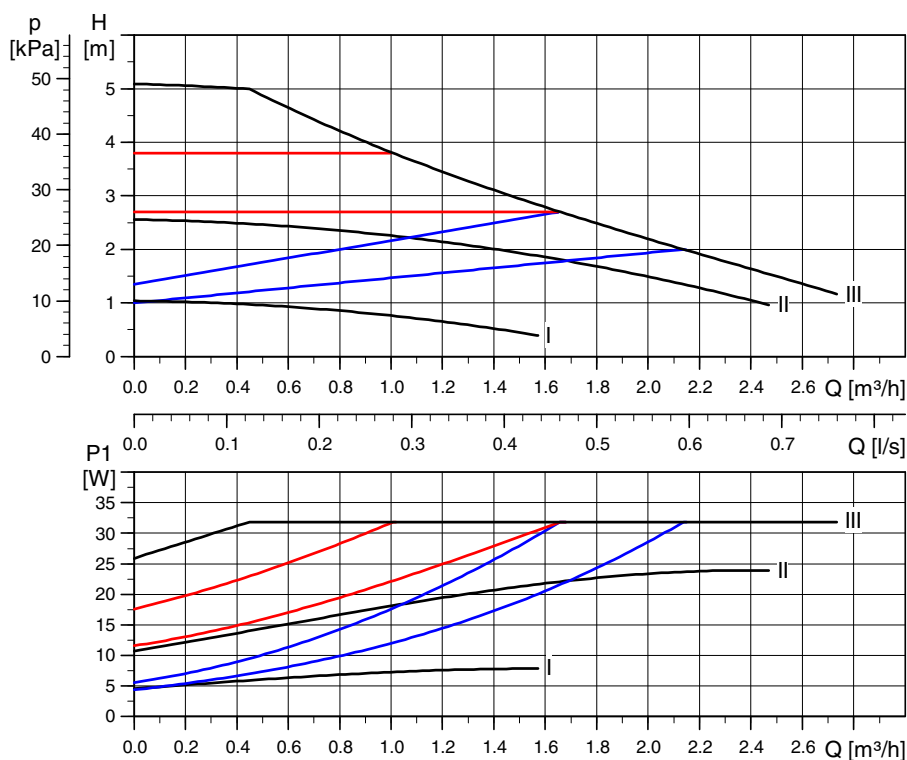
| Pump type | EEI < | Dimensions [mm] | | | | | | | | Weights [kg] | | Ship. vol. [m ³] | |
|------------------|-------|-----------------|----|----|----|----|----|-----|----|--------------|-----|------------------------------|---------|
| | | L1 | B1 | B2 | B3 | B4 | H1 | H2 | H3 | G | Net | | Gross |
| ALPHA2 L 20-45 N | - | 150 | - | - | 43 | 49 | 27 | 127 | - | 1 1/4 | 1.8 | 2.0 | 0.00383 |

TM04 2110 2008 - TM03 0868 0705

TM04 2533 2608

ALPHA2 L 15-50, 20-50 (N), 25-50 (N), 32-50

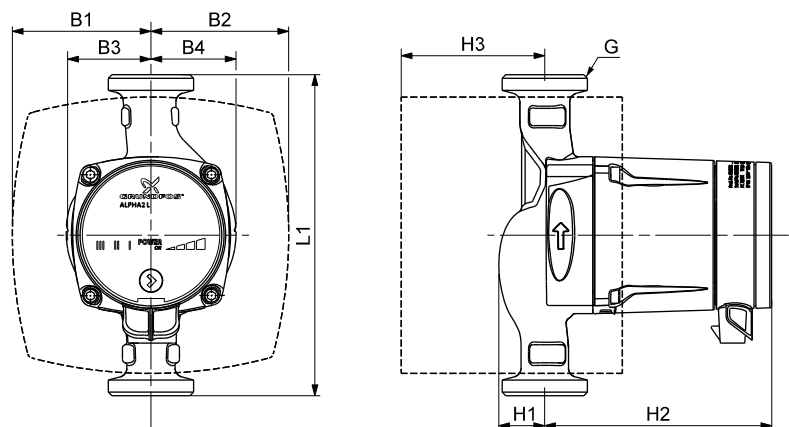
1 x 230 V, 50/60 Hz



| Speed | P1 [W] | I _{1/I1} [A] |
|-------|--------|-----------------------|
| Min. | 5 | 0.05 |
| Max. | 32 | 0.27 |

The pump incorporates overload protection.

Connections: See Union and valve kits, page 23.
 System pressure: Max. 10 bar.
 Liquid temperature: +2 to +110 °C (TF 110).



| Pump type | EEI < | Dimensions [mm] | | | | | | | | | Weights [kg] | | Ship. vol. [m³] |
|------------------|-------|-----------------|----|----|----|----|----|-----|----|-------|--------------|-------|-----------------|
| | | L1 | B1 | B2 | B3 | B4 | H1 | H2 | H3 | G | Net | Gross | |
| ALPHA2 L 15-50 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 58 | 1* | 2.0 | 2.2 | 0.00383 |
| ALPHA2 L 20-50 | 0.23 | 130 | 78 | 78 | 46 | 49 | 28 | 129 | 58 | 1 1/4 | 2.4 | 2.6 | 0.00383 |
| ALPHA2 L 20-50 N | 0.23 | 150 | - | - | 49 | 49 | 28 | 129 | - | 1 1/4 | 2.4 | 2.6 | 0.00383 |
| ALPHA2 L 25-50 | 0.23 | 130 | 77 | 78 | 46 | 49 | 27 | 129 | 79 | 1 1/2 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 25-50 | 0.23 | 180 | 78 | 77 | 47 | 48 | 26 | 127 | 81 | 1 1/2 | 2.1 | 2.3 | 0.00383 |
| ALPHA2 L 25-50 N | 0.23 | 180 | - | - | 47 | 48 | 26 | 127 | - | 1 1/2 | 2.6 | 2.8 | 0.00383 |
| ALPHA2 L 32-50 | 0.23 | 180 | 78 | 77 | 47 | 48 | 26 | 127 | 81 | 2 | 2.1 | 2.3 | 0.00383 |

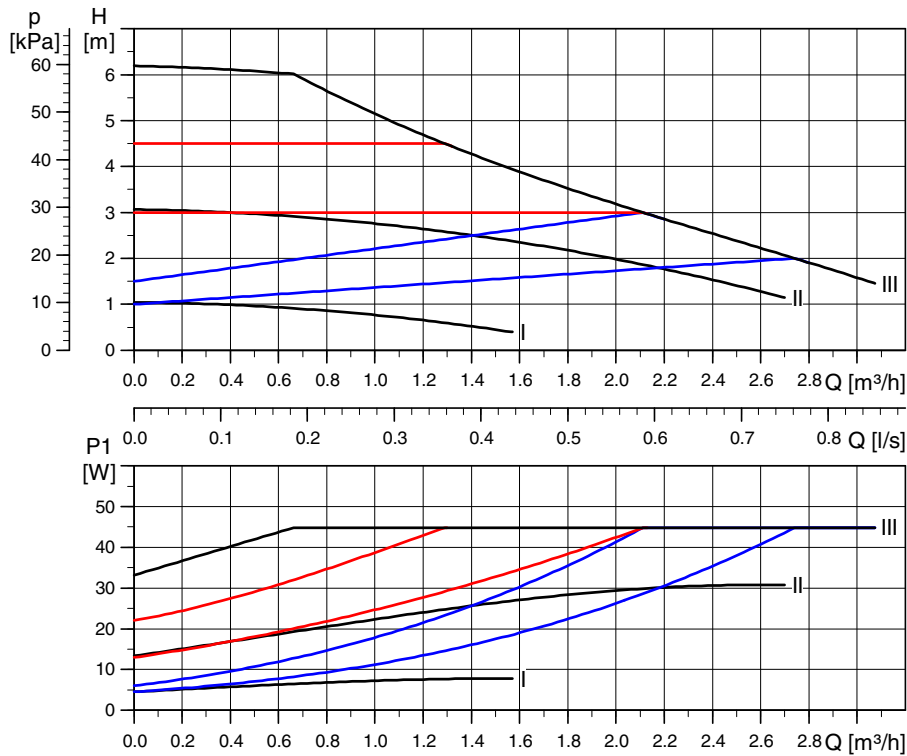
* UK version: G 1 1/2

TM04 2108 2008 - TM03 0868 0705

TM04 2533 2608

ALPHA2 L 15-60, 20-60 (N), 25-60 (N)(A), 32-60

1 x 230 V, 50/60 Hz

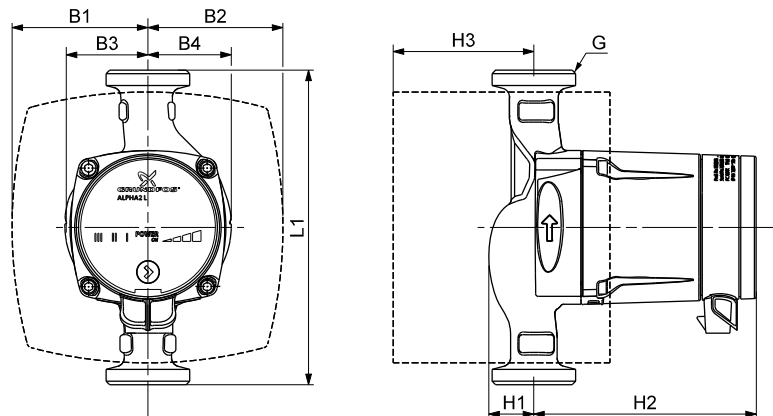


TM04 2108 2008 - TM03 0868 0705

| Speed | P1 [W] | $I_{1/1}$ [A] |
|-------|--------|---------------|
| Min. | 5 | 0.05 |
| Max. | 45 | 0.38 |

Connections: See *Union and valve kits*, page 23.
 System pressure: Max. 10 bar.
 Liquid temperature: +2 to +110 °C (TF 110).

The pump incorporates overload protection.



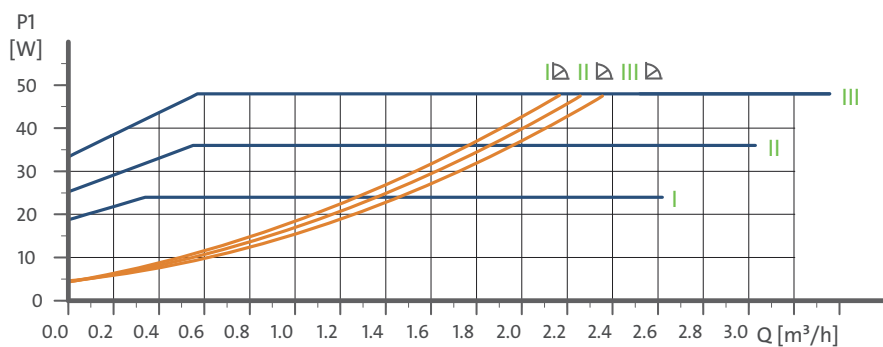
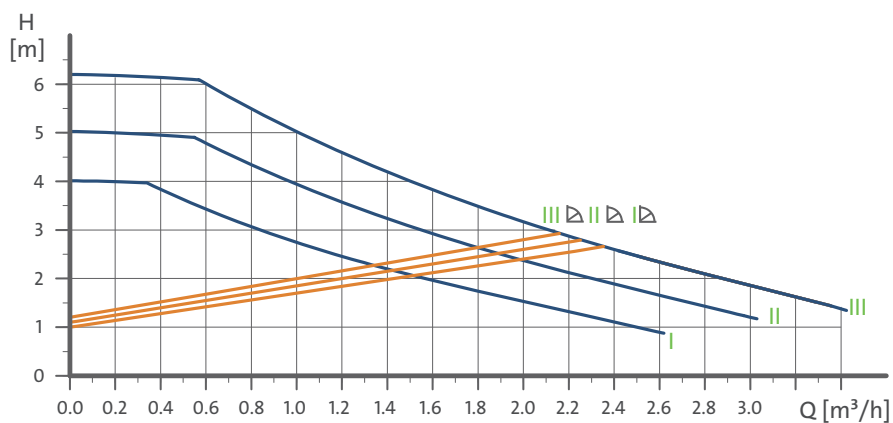
TM04 2533 2608

| Pump type | EEI < | Dimensions [mm] | | | | | | | | Weights [kg] | | Ship. vol. [m³] | |
|-----------------------|-------|-----------------|----|----|----|----|----|-----|----|--------------|-----|-----------------|---------|
| | | L1 | B1 | B2 | B3 | B4 | H1 | H2 | H3 | G | Net | | Gross |
| ALPHA2 L 15-60 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 58 | 1* | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 20-60 | 0.23 | 130 | 78 | 78 | 46 | 49 | 27 | 129 | 58 | 1 1/4 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 20-60 N | 0.23 | 150 | - | - | 49 | 49 | 27 | 129 | 58 | 1 1/4 | 2.4 | 2.6 | 0.00383 |
| ALPHA2 L 25-60 | 0.23 | 130 | 77 | 78 | 46 | 49 | 27 | 129 | 79 | 1 1/2 | 1.9 | 2.1 | 0.00383 |
| ALPHA2 L 25-60 (N)(A) | 0.23 | 180 | 78 | 77 | 47 | 48 | 26 | 127 | 81 | 1 1/2 | 2.1 | 2.3 | 0.00383 |
| ALPHA2 L 25-60 N | 0.23 | 180 | - | - | 47 | 48 | 26 | 127 | 81 | 1 1/2 | 2.6 | 2.8 | 0.00383 |
| ALPHA2 L 25-60 A | 0.23 | 180 | 63 | 93 | 32 | 65 | 50 | 135 | 82 | 1 1/2 | 3.1 | 3.3 | 0.00383 |
| ALPHA2 L 32-60 | 0.23 | 180 | 78 | 77 | 47 | 48 | 26 | 127 | 81 | 2 | 2.1 | 2.3 | 0.00383 |

* UK version: G 1 1/2

UPS2 15-40/60 130
UPS2 25-40/60 130
UPS2 PH-40/60

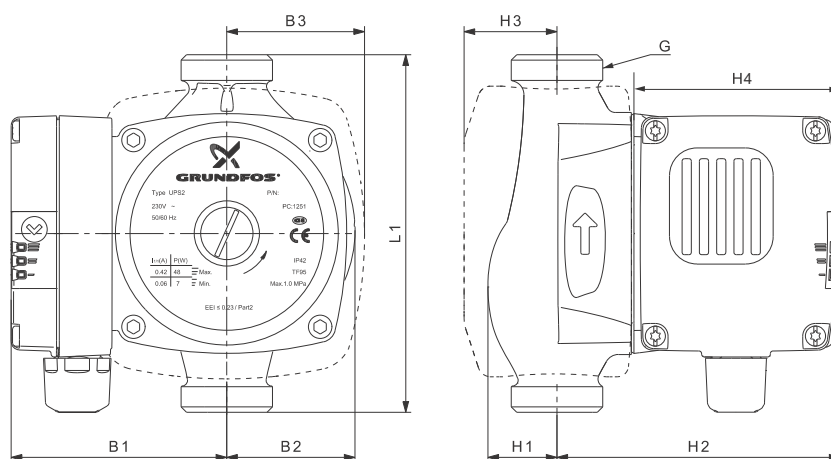
1 x 230 V, 50/60 Hz



| Speed | P1 [W] | I _{1/1} [A] |
|-------|--------|----------------------|
| Min. | 7 | 0.06 |
| Max. | 48 | 0.42 |

Connections: See *Union and valve kits*, page 23.
 System pressure: Max. 10 bar.
 Liquid temperature: +2 to +95 °C (TF 95).

The pump incorporates overload protection.



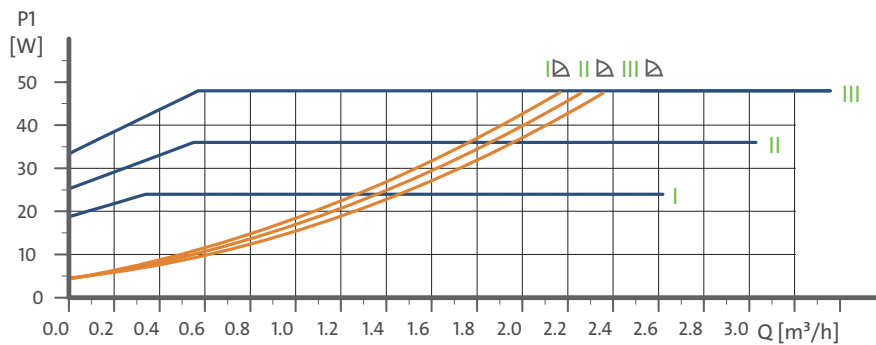
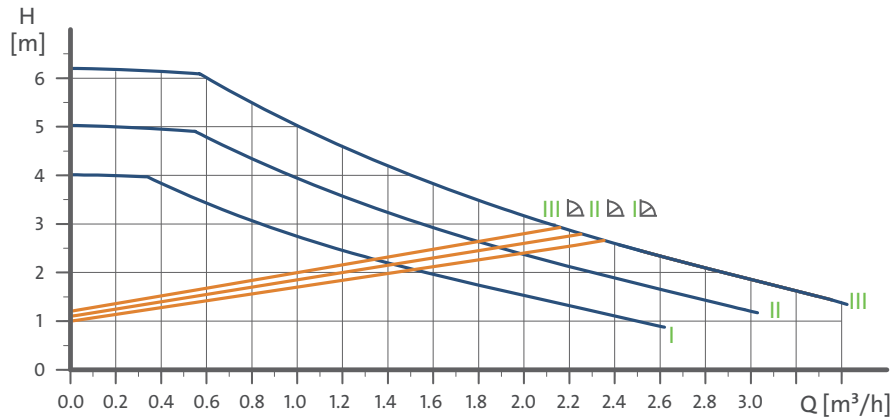
| Pump type | Dimensions [mm] | | | | | | | | | | Weights [kg] | | Ship. vol. [m³] |
|---------------|-----------------|-----|----|----|----|----|-----|----|----|-------|--------------|-------|-----------------|
| | EEL ≤ | L1 | B1 | B2 | B3 | H1 | H2 | H3 | H4 | G | Net | Gross | |
| UPS2 15-40/60 | 0.23 | 130 | 79 | 47 | 75 | 28 | 102 | 60 | 76 | 1 | 2.5 | 2.7 | 0.004 |
| UPS2 25-40/60 | 0.23 | 130 | 79 | 47 | 75 | 29 | 102 | 60 | 76 | 1 1/2 | 2.7 | 2.9 | 0.004 |
| UPS2 PH-40/60 | 0.23 | - | - | - | - | - | - | - | 76 | - | 1.7 | 1.9 | 0.004 |

TM05 5403 3612

TM05 6202 3612

UPS2 15-50/60 130 UPS2 PH-50/60

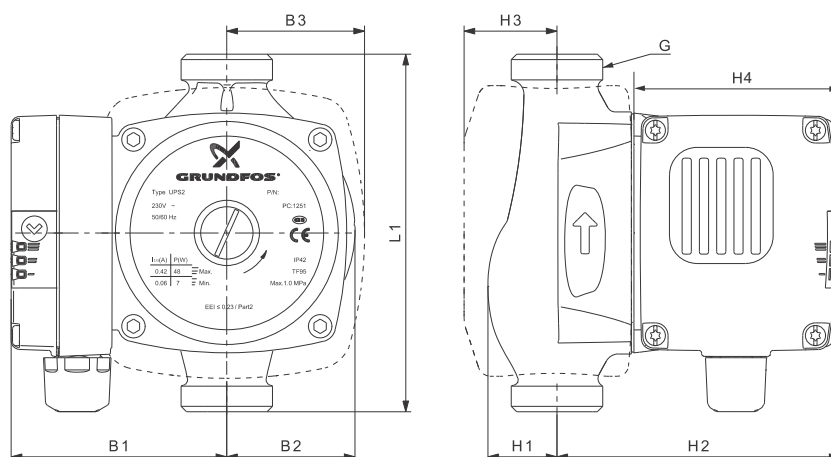
1 x 230 V, 50/60 Hz



| Speed | P1 [W] | I _{1/1} [A] |
|-------|--------|----------------------|
| Min. | 7 | 0.06 |
| Max. | 48 | 0.42 |

The pump incorporates overload protection.

Connections: See *Union and valve kits*, page 23.
System pressure: Max. 10 bar.
Liquid temperature: +2 to +95 °C (TF 95).



| Pump type | Dimensions [mm] | | | | | | | | | | Weights [kg] | | Ship. vol. [m³] |
|---------------|-----------------|-----|----|----|----|----|-----|----|----|-------|--------------|-------|-----------------|
| | EEL ≤ | L1 | B1 | B2 | B3 | H1 | H2 | H3 | H4 | G | Net | Gross | |
| UPS2 15-50/60 | 0.23 | 130 | 79 | 47 | 75 | 29 | 102 | 60 | 76 | 1 1/2 | 2.7 | 2.9 | 0.004 |
| UPS2 PH-50/60 | 0.23 | - | - | - | - | - | - | - | 76 | - | 1.7 | 1.9 | 0.004 |

TM05 5403 3612

TM05 5202 3612

8. Accessories

Union and valve kits

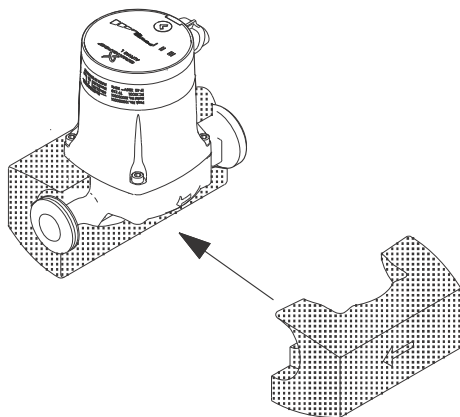
| Pump type | Description | Material | Product number |
|----------------|---------------|-----------|----------------|
| ALPHA2 L 25-40 | 3/4" unions | Cast iron | 529921 |
| ALPHA2 L 25-60 | | | |
| UPS2 25-40/60 | 1" unions | Cast iron | 529922 |
| UPS2 15-50/60 | | | |
| ALPHA2 L 32-40 | 1" unions | Cast iron | 509921 |
| ALPHA2 L 32-60 | 1 1/4" unions | Cast iron | 509922 |

Insulating kits

GRUNDFOS ALPHA2 L and UPS2 pumps can be fitted with two insulating shells.

The insulation thickness of the insulating shells corresponds to the nominal diameter of the pump.

The insulating kit, which is tailored to the individual pump type, encloses the entire pump housing. The two insulating shells are easy to fit around the pump.

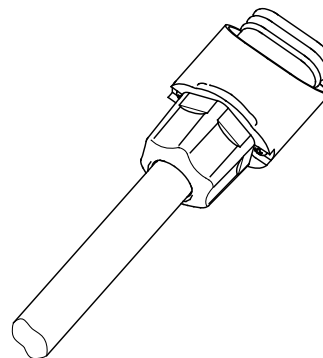


TM04 28 06 3208

Fig. 24 Insulating shells

| Pump type | Product number |
|---|----------------|
| Insulating shells (not available for ALPHA2 L 20-45) | 505821 |
| Insulating shells for ALPHA2 L XX-XX A pumps (with air separator) | 505822 |

Service kit



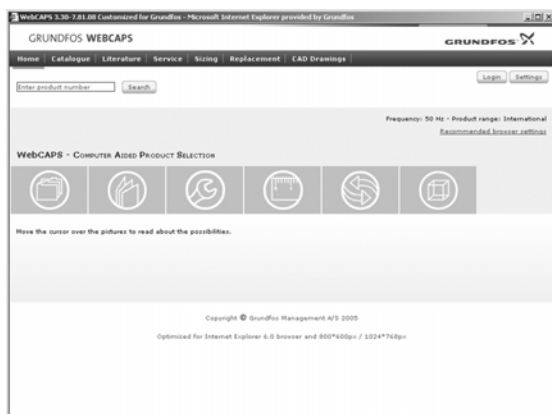
TM01 9911 3400

Fig. 25 Plug

| Description | Product number |
|-------------|----------------|
| Plug | 595562 |

9. Further product information

WebCAPS

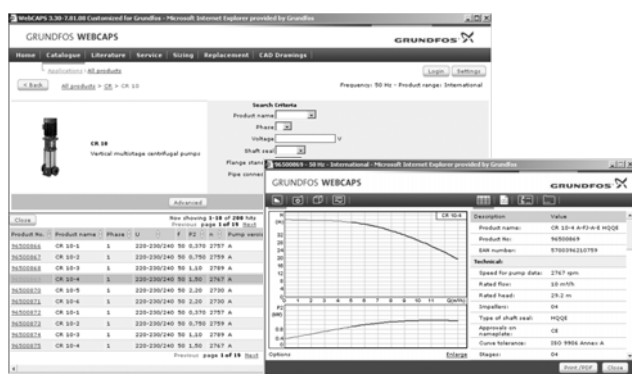


WebCAPS is a **Web-based Computer Aided Product Selection** program available on www.grundfos.com.

WebCAPS contains detailed information on more than 220,000 Grundfos products in more than 30 languages.

Information in WebCAPS is divided into six sections:

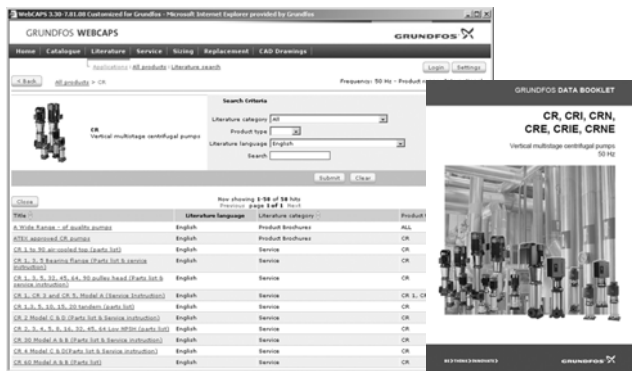
- Catalogue
- Literature
- Service
- Sizing
- Replacement
- CAD drawings.



Catalogue

Based on fields of application and pump types, this section contains the following:

- technical data
- curves (QH, Eta, P1, P2, etc.) which can be adapted to the density and viscosity of the pumped liquid and show the number of pumps in operation
- product photos
- dimensional drawings
- wiring diagrams
- quotation texts, etc.



Literature

This section contains all the latest documents of a given pump, such as

- data booklets
- installation and operating instructions
- service documentation, such as Service kit catalogue and Service kit instructions
- quick guides
- product brochures.



Service

This section contains an easy-to-use interactive service catalogue. Here you can find and identify service parts of both existing and discontinued Grundfos pumps.

Furthermore, the section contains service videos showing you how to replace service parts.



Sizing

This section is based on different fields of application and installation examples and gives easy step-by-step instructions in how to size a product:

- Select the most suitable and efficient pump for your installation.
- Carry out advanced calculations based on energy, consumption, payback periods, load profiles, life cycle costs, etc.
- Analyse your selected pump via the built-in life cycle cost tool.
- Determine the flow velocity in wastewater applications, etc.



Replacement

In this section you find a guide to selecting and comparing replacement data of an installed pump in order to replace the pump with a more efficient Grundfos pump. The section contains replacement data of a wide range of pumps produced by other manufacturers than Grundfos.

Based on an easy step-by-step guide, you can compare Grundfos pumps with the one you have installed on your site. When you have specified the installed pump, the guide will suggest a number of Grundfos pumps which can improve both comfort and efficiency.



CAD drawings

In this section, it is possible to download 2-dimensional (2D) and 3-dimensional (3D) CAD drawings of most Grundfos pumps.

These formats are available in WebCAPS:

- 2-dimensional drawings:
- .dxf, wireframe drawings
 - .dwg, wireframe drawings.
- 3-dimensional drawings:
- .dwg, wireframe drawings (without surfaces)
 - .stp, solid drawings (with surfaces)
 - .eprt, E-drawings.

WinCAPS



Fig. 26 WinCAPS DVD

WinCAPS is a **Windows-based Computer Aided Product Selection** program containing detailed information on more than 220,000 Grundfos products in more than 30 languages.

The program contains the same features and functions as WebCAPS, but is an ideal solution if no internet connection is available.

WinCAPS is available on DVD and updated once a year.

GO CAPS

Mobile solution for professionals on the GO!



CAPS functionality on the mobile workplace.



Subject to alterations.

| |
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| 96860793 1212 |
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| ECM: 1105602 |
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