Environmental Product Declaration





In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

Alterna shower hose / Alterna duschslang

from

Saint-Gobain Distribution Sweden AB



Program: The International EPD System, <u>www.environdec.com</u>

Program operator: EPD International AB

Type of EPD: EPD on multiple products, based on a representative product

EPD registration number: | EPD-IES-0025627:001

Version date: 2025-09-25 Validity date: 2030-09-24

An EPD may be updated or depublished if conditions change. To find the latest version of the EPD and to confirm its validity, see www.environdec.com







General information

Programme information

Programme:	The International EPD System
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PCR and verification

Product Category Rules (PCR):
CEN standard EN 15804:2012+A2:2019/AC:2021 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): Construction Products PCR 2019:14 version 2.0.1
PCR review was conducted by: PCR review was conducted by the Technical Committee of the International EPD® System. See https://environdec.com/about-us/the-international-epd-system-about-the-system for a list of members. Review chair: Rob Rouwette. The review panel may be contacted via the Secretariat www.environdec.com/contact.
Life Cycle Assessment (LCA)
LCA accountability: Fanni Végvári, CarbonZero AB
Third-party verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:
☑ Individual EPD verification without a pre-verified LCA/EPD tool
Third-party verifier: Stephen Forson, ViridisPride
Approved by: The International EPD System
Procedure for follow-up of data during EPD validity involves third party verifier:
□ Yes ⊠ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison.

For further information about comparability, see EN 15804 and ISO 14025.





Information about EPD owner

	int-Gobain Distribution Sweden AB yggerivägen 9	
Br	yggerivagen 9	
	,	
	8 67 Bromma Stockholm	
Contact SG	GDS - Beriar Maroof (beriar.maroof@saint-gobain.se)	
organisation model	int-Gobain Distribution Sweden AB - specialists in collaboration for one efficient business in construction and installation. Saint-Gobain stribution Sweden AB is the head company of some of Sweden's ading trading companies in construction, sheet metal, tiles and stallation. All the companies have long and solid industry experience distallation. All the companies have long and solid industry experience distallation. All the companies have long and solid industry experience distallation. All the companies have long and solid industry experience distallation. All the companies have long and solid industry experience distallation. All the companies have long and solid industry experience distallation. Customers in different companies can also buy support items on the sister companies in the group, and in selected cases, we take not projects to facilitate the logistics of the supply of goods, which is enotine critical for a smooth construction project. Optimera - construction trade for professional carpenters Dahl - heat, plumbing and sanitary specialist Bevego - building sheet metal, ventilation and technical insulation Kakelspecialisten and Konradsson's Tiles - tiles, tiling and bathroom fittings The company's focus is on sales and services with direct contact to out 150,000 customers regularly.	







Product information

Product name	Alterna shower hose / Alterna duschslang
Product identification	Shower articles
UN CPC code	42911– Sinks, wash-basins, baths and other sanitary ware and parts thereof, of iron, steel, copper or aluminium
Product description	Alterna shower hose is made from brass, EPDM, PVC and steel.
Location of production site	Xiamen, China
Technical data	Alterna shower hoses are compatible with most shower sets on the market. Connection: G15. Mounted directly onto the mixer (outlet facing upwards). Alterna shower hoses are sold in Sweden, Denmark and Norway. For more technical specifications, please visit https://www.dahl.se/ , https://www.dahl.no/ .
Use	Altech shower hose are used for personal hygiene.

Products included in this study

Product name	Geographical scope	Article number	Product image	Website
DUSCHSLANG FÖRKROMAD 1,5 M ALTERNA		8194913		
DUSCHSLANG FÖRKROMAD 2,0 M ALTERNA		8194914		
DUSCHSLANG FÖRKROMAD 1.75 M ANTI- TWIST ALTERNA		8376984		
DUSCHSLANG FÖRKROMAD 1.75 M ALTERNA		8194923		
DUSCHSLANG 1,5 M VIT ALTERNA		8194919		
Alterna Duschslang vit	Sweden	8252006		https://www.dahl.se/
DUSCHSLANG VIT 2,0 M ALTERNA		8194921		
DUSCHSLANG SILVER 1,5 M ALTERNA		8194917	9	
DUSCHSLANG SILVER 2,0 M ALTERNA		8194918		
DUSCHSLANG SILVER 1.75 M TWIST ALTERNA		8376983		





Alterna Image Superflex bruseslange 1500 mm. Anti tvist Alterna Image Superflex bruseslange 2000 mm. Anti tvist	Denmark	737591964 737591974	https://www.bd.dk/
Alterna S/S dusjslange 1,6 m		4501629	
Alterna Uni dusjslange sort matt 1,6 m	Norway	4501616	https://www.dahl.no/
Alterna Uni dusjslange i plast 1,6 m		4501628	

This EPD covers multiple products, with a representative product that was determined amongst the LCA practitioner, manufacturer and EPD owner. The EPD covers the products in the table above and as per the declared unit of 1 kg of product, the material composition and manufacturing processes are similar enough to assume that the environmental impact remains the same across all products. The representative product is bolded in the table above.





Content declaration of representative product

Product composition	Amount (kg)	Post-consumer recycled material, mass-% of product	Biogenic material, mass- % of product	Biogenic material ¹ , kg C/declared unit
Brass	2,16E-01	0	0	0
EPDM	6,70E-03	0	0	0
PVC	7,58E-01	0	0	0
Stainless steel	1,87E-02	0	0	0
Total	1	0	0	0
Packaging composition	Weight, kg	Weight-% (versus the product)	Biogenic material, mass- % of packaging	Biogenic material ¹ , kg C/declared unit
Cardboard	4,90E-01	49	45	0,221
PE	1,00E-02	1	0	0
PP	1,00E-02	1	0	0
Metal	3,00E-02	3	0	0
Wood	1,70E-01	17	47,2	0,080
Total	7,10E-01	71	42	0,301

Hazardous substances from the candidate list of SVHC	EC No.	CAS No.	Mass-% per declared unit
-	-	-	-

In this study, no hazardous or toxic materials or substances are included in the product that are in the candidate list of Substances of Very High Concern (SVHCs) which exceeds the limits for registration with the European Chemicals Agency (i.e., if the substance constitutes more than 0.1% of the weight of the product or any component of the product, if applicable).

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 $^{^1\,1\,\}text{kg}$ biogenic carbon in the product/packaging is equal to 44/12 kg of CO_2 uptake

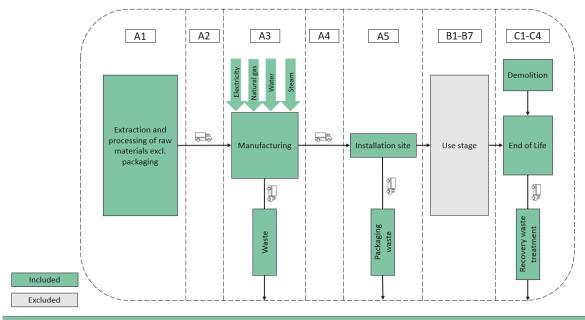




LCA information

Declared unit	1 kg of Alterna shower hose / Alterna duschslang
Reference service life	Not applicable as module B is not included
Technical lifespan	50-60 years
Time representativeness	The data used to model product manufacturing correspond to 2024. The data from generic databases are from 2021 – 2024. No data used is older than 5 years.
Geographical scope	Modules A1-A2 are representative of China, A3 global and A4-A5, C1-C4 and D Denmark, Norway and Sweden
Database(s) and LCA software used	Calculation completed in LCA for Experts v10.9.1.19 with an integrated ecoinvent database 3.11
System boundaries	Cradle to gate, with options (A1-A3, A4-A5, C1-C4 & D)

Process flow diagram



Module D
Benefits and loads beyond the system boundary
Reuse, recycling and recovery potential





More information

The EPD covers the entire range of Alterna shower hoses, including various designs and models sold in Sweden, Denmark, and Norway.

A1, Raw material supply

This module considers the extraction and processing of all raw materials, energy, and transportation which occur upstream to the studied manufacturing process. The product mainly consists of plastics, rubbers and metals. Generic data has been used to model the production of the materials that make up the products.

A2, transport to the manufacturer

The raw materials are transported to the manufacturing site where the production takes place. Specific data from the manufacturers' suppliers has been considered.

A3, manufacturing

This module includes the assembly of Alterna shower hose manufactured in China. During the production processes electricity, natural gas, steam and water are used. It is assumed that the inputs and outputs from this module are distributed equally across the products per declared unit as the processes are the same across all products. This module also includes the packaging materials which are used to transport the finished products to the distribution center. The packaging material consists of cardboard, PP and wood. Data has been collected by the manufacturer from the production year 2024, the full 12 months from January 2024 to December 2024. This module also includes the transportation between the manufacturing factory in China to Saint-Gobain distribution centers in Sweden, Denmark and Norway, which is calculated using Searates.

Transportation type	Distance (km)	
Ship	23 000	
Truck	300	

Electricity used in manufacturing:

The electricity used in the modelling is based on the energy mix of China from International Energy Agency (2023). The GWP-GHG values for the manufacturing stage impacts are 0,871 kg CO₂-eq./kWh.

A4, Transport

This stage includes transportation from Saint-Gobain's distribution centers out to the installation sites. The transportation distance to the installation sites is based on an average representative transportation of 350 km.

Scenario information	Unit (expressed per declared	
	unit)	
Fuel type and consumption of vehicle or vehicle type	Average truck trailer with a 27 t	
used for transport e.g. long distance truck, boat etc.	payload 0,019 l/tkm diesel	
Distance	350 km	
Capacity utilization (including empty returns)	61% for truck	
Volume capacity utilization factor (factor: =1 or <1	Not appliable	
or 1 for compressed or nested packaged products	Not applicable	





A5, Construction installation

It has been assumed that the installation is done by hand and therefore has negligible impact. This stage also includes the waste management of the packaging that arises on the installation site. The waste rates of the different packaging materials are based on Swedish Statistics (SCB, 2020) as the waste management occurs in Sweden.

Material	Recycling (%)	Incineration (%)	Landfill (%)
Biogenic material	0	100	0
Plastic	26	74	0
Metal	95	0	5

B1-B7 Use stage

This stage is not declared.

C1 Deconstruction/Demolition

This stage includes the de-construction of Alterna shower hose. It is assumed that the deconstruction is done manually and therefore has a negligible impact.

C2 Transport

This module represents the transport distance to the waste processing facility. It is assumed that the transportation distance to the waste processing facility is 50 km.

C3 Waste processing

This module includes any waste treatment needed from recycling and incineration.

C4 Final disposal

This module includes any material that is landfilled.

Processes	Unit (expressed per declared unit)						
Collection process	1 kg collected						
specified by type	0 kg collected with mixed construction waste						
D	0 kg for re-use						
Recovery system specified by type	,422 kg for recycling						
by type	0,566 kg for energy recovery						
Disposal specified by type	0,012 kg product or material for final deposition						
Assumptions for scenario development, e.g. transportation	The transportation is modelled with the same specifications as the truck transportation in module A2, except the transportation distance is assumed to be 50 km to the waste processing.						





100% scenarios

In addition to the most probable end-of-life stage scenario, 100% scenarios have been modelled to give other perspectives. The 100% scenarios have been modelled in accordance with the default values given in table 4 of PCR2019:14 Version 2.0, to complement other processes in the end-of-life stage. Values for the end-of-life stage for the 100% scenarios are described in the table below.

Module	Processes	Energy carrier	Quantity [kWh/tonne]	Weight considered [kg]			
	Demolition/deconstruction of concrete/reinforced concrete	Diesel	10	0			
C1	Demolition/deconstruction of masonry, tiles and paver blocks	Diesel	5	0			
	Demolition/deconstruction of steel, wood and other materials	Diesel	1.1	1			
Module	Processes	Distance [km]	Weight consid	lered [kg]			
C2	Transports (for materials not to be incinerated)	80	0,434				
C2	Transports (for materials to be incinerated)	130	0,566				
Module	Processes	Energy carrier	Quantity [kWh/tonne]	Weight considered [kg]			
	Loading and unloading at sorting facility	Diesel	1.8	1			
	Mechanical sorting	Electricity	2.2	1			
	Crushing of concrete	Diesel	2.0	0			
С3	Crushing of masonry, tiles and paver blocks	Diesel	1.5	0			
	Fragging of steel	Diesel	7.4	0,223			
	Chipping of wood	Diesel	6.0	0			
	Treatment of other materials	Diesel	0.8	0,765			
C4	Compacting of inert construction waste for landfills (including backfilling)	Diesel	1.6	0,012			

D Benefits and loads beyond the system boundary





This module includes loads and benefits obtained from energy recovery and/or recycling materials.

Omissions of life cycle stages

The following flows were excluded from the system boundary:

- A1-A3: The plants, production of machines and transportation systems are excluded since the related flows are supposed to be negligible compared to the potential environmental impacts through the life cycle of the product
- **B1-B7**: The use phase of the products is not included

In addition, the following flows are excluded from the system boundaries:

Flows related to human activities, such as employee transport

Cut-off criteria

The following procedures were followed for the exclusion of inputs and output.

- All input and output flows in a unit process were considered i.e., taking into account the value of all flows in the unit process and the corresponding LCI where data was available
- Data gaps were filled by conservative assumptions with average or generic data. Any assumptions in such cases were documented
- The use of cut-off criterion on mass inputs and primary energy at the unit process level (1%) and at the information module level (5%)

All hazardous and toxic materials and substances are included in the inventory, and the cut-off rules do not apply.

Allocation

Allocation criteria are based on mass.





Modules declared and geographical scope

	Product stage Assembly stage				-	Use stage							End of life stage				Benefits & loads beoyond system boundary
	Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Modules	A1	A2	A3	A4	A5	B1	B2	В3	B4	В5	В6	В7	C1	C2	С3	C4	D
Modules declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	CN	CN	CN	DK, NO & SE	DK, NO & SE	-	-	-	-	-	-	-	DK, NO & SE	DK, NO & SE	DK, NO & SE	DK, NO & SE	DK, NO & SE
Specific data used	25,2%*		*	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation products	<10%		ó	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation sites		0%		-	-	-	-	-	-	-	-	-	-	-	-	-	-

^{*}The specific data is based on the amount of impact that derives from the impact indicator GWP-GHG for modules A1-A3.





Declaration of data sources, reference years, and share of primary data:

Process	Source type	Source	Reference year	Data category	Share of primary data, of GWP-GHG results for A1- A3
Manufacturing of product	Collected data	EPD owner	2021- 2024	Primary data	2%
Transport of components to production site	Collected data	EPD owner, ecoinvent 3.11	2021- 2022	Primary data	0,2%
Transport of product to SGDS	Collected data	EPD owner, ecoinvent 3.11	2021- 2022	Primary data	23%
Production of components	Database	Ecoinvent v3.11, Shpera	2010- 2024	Representative generic data	0%
Production of packaging	Database	Ecoinvent v3.11, Shpera	2021- 2024	Representative generic data	0%
Other processes	Database	Ecoinvent v3.11, Shpera	2021- 2024	Representative generic data, proxy data	0%
Total share of primary data, of GWP-GHG results for A1-A3	25,2%				

Summary of data quality:

The data quality detailed above is considered being fair as majority of the data has been collected by the manufacturer, but the datasets used represent a fair geographical scope due to unavailable datasets. As majority of that data has the largest contribution to the climate impact of the products, the data quality has been deemed fair.





Environmental Information

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks. As module C is included in the EPD, it is discouraging the use of the results of modules A1-A3 without considering the results of module C.

Mandatory impact category indicators according to EN 15804, EF 3.1

			Results p	er declared unit:	1 kg								
Indicator	Unit	A1-A3	A4	A5	C1	C2	С3	C4	D				
GWP-total	kg CO2 eq	4,91E+00	4,72E-02	5,60E-01	3,62E-04	1,29E-02	5,02E-02	1,77E+00	-1,22E+00				
GWP-fossil	kg CO2 eq	5,35E+00	4,66E-02	4,52E-02	3,62E-04	1,27E-02	4,67E-02	1,77E+00	-1,19E+00				
GWP-biogenic	kg CO2 eq	-4,45E-01	1,11E-04	5,15E-01	4,02E-08	3,08E-05	3,49E-03	6,01E-05	-1,43E-02				
GWP-luluc	kg CO2 eq	9,36E-03	4,78E-04	3,03E-05	3,71E-08	1,32E-04	4,04E-05	1,58E-05	-1,14E-02				
ODP	kg CFC-11 eq	7,30E-07	7,70E-15	6,67E-12	5,38E-12	2,33E-15	4,63E-10	1,28E-13	-2,50E-12				
AP	mole H+ eq	1,39E-01	1,01E-04	2,46E-04	3,24E-06	8,55E-05	1,65E-04	1,80E-04	-1,69E-03				
EP-freshwater	kg P eq	8,03E-03	1,25E-07	1,34E-07	1,17E-08	3,45E-08	8,36E-06	1,25E-08	-1,30E-06				
EP-marine	kg N eq	1,79E-02	4,45E-05	8,67E-05	1,51E-06	4,22E-05	8,02E-05	3,87E-05	-3,95E-04				
EP-terrestrial	mole N eq	1,94E-01	4,77E-04	1,10E-03	1,65E-05	4,60E-04	5,66E-04	8,47E-04	-4,07E-03				
POCP	kg NMVOC eq	5,62E-02	9,10E-05	2,31E-04	4,94E-06	8,12E-05	2,03E-04	1,15E-04	-1,26E-03				
ADP-minerals & metals ²	kg Sb eq	1,24E-03	3,09E-09	4,33E-09	1,29E-10	8,54E-10	2,15E-07	1,13E-09	-2,49E-06				
ADP-fossil ²	MJ	8,85E+01	5,95E-01	2,96E-01	4,67E-03	1,64E-01	5,30E-01	2,12E-01	-2,11E+01				
WDP ²	m3	3,44E+00	2,12E-04	1,19E-01	1,43E-05	6,08E-05	9,09E-03	1,63E-01	-9,01E-02				
Acronyms	and land use change Eutrophication pote marine end compart minerals&metals =	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation-weighted water consumption											

² The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator





Resource use indicators

	Results per declared unit: 1 kg													
Indicator	Unit	A1-A3	A4	A5	C1	C2	С3	C4	D					
PERE	MJ	1,80E+01	4,48E-02	7,54E-02	2,97E-05	1,25E-02	3,57E-02	5,78E-02	-7,44E+00					
PERM	MJ	9,42E+00	0,00E+00	-9,42E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
PERT	MJ	2,74E+01	4,48E-02	-9,34E+00	2,97E-05	1,25E-02	3,57E-02	5,78E-02	-7,44E+00					
PENRE	MJ	8,85E+01	5,95E-01	2,96E-01	4,67E-03	1,64E-01	5,30E-01	2,12E-01	-2,11E+01					
PENRM	MJ	3,22E+01	0,00E+00	-9,27E-01	0,00E+00	0,00E+00	0,00E+00	-3,13E+01	0,00E+00					
PENRT	MJ	1,21E+02	5,95E-01	-6,31E-01	4,67E-03	1,64E-01	5,30E-01	-3,11E+01	-2,11E+01					
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
FW	m3	8,02E-02	2,21E-05	2,79E-03	3,33E-07	6,20E-06	2,15E-04	3,83E-03	-5,29E-02					

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM** = Use of renewable primary energy resources used as raw materials; **PERM** = Total use of renewable primary energy resources used as raw materials; **PENRM** = Use of non-renewable primary energy resources; **SM** = Use of secondary material; **RSF** = Use of renewable secondary fuels; **NRSF** = Use of non-renewable secondary fuels; **FW** = Use of non-renewable secondary fuels;





Additional mandatory and voluntary impact category indicators

	Results per declared unit: 1 kg												
Indicator	Unit	Unit A1-A3 A4 A5 C1 C2 C3 C4 D											
GWP-GHG ³	kg CO2 eq	5,42E+00	4,71E-02	4,53E-02	3,62E-04	1,30E-02	4,55E-02	1,77E+00	-1,20E+00				
Acronyms													

Waste indicators

	Results per declared unit: 1 kg												
Indicator	Unit	A1-A3	A4	A5 C1		C2	С3	C4	D				
HWD	kg	5,43E-01	2,39E-11	3,79E-05	4,18E-06	6,82E-12	2,87E-03	2,19E-08	-7,15E-08				
NHWD	kg	4,80E+00	8,30E-05	2,98E-02	3,10E-05	2,31E-05	7,18E-02	1,17E-02	1,63E-02				
RWD	kg	3,25E-05	1,12E-06	1,48E-05	0,00E+00	3,38E-07	2,21E-06	1,20E-05	-1,95E-03				
Acronyms	Acronyms HW = Hazardous waste disposed; NHW = Non-hazardous waste disposed; RW = Radioactive waste disposed												

³ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO2 is set to zero





Output flow indicators

				Results	per declared unit:	1 kg			
Indicator	Unit	A1-A3	A4	A5	CI	C2	С3	C4	D
CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	kg	6,11E-04	0,00E+00	3,37E-02	0,00E+00	0,00E+00	4,22E-01	0,00E+00	0,00E+00
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	MJ	0,00E+00	0,00E+00	1,49E+00	0,00E+00	0,00E+00	0,00E+00	3,78E+00	0,00E+00
EET	MJ	0,00E+00	0,00E+00	2,69E+00	0,00E+00	0,00E+00	0,00E+00	6,72E+00	0,00E+00
Acronyms	$\mathbf{CRU} = \mathbf{Co}$	mponents for reuse;	MFR = Materials for	recycling; MER = N	Materials for energy r	ecovery; EEE = Exp	orted electric energy;	ETE = Exported the	rmal energy

Information on biogenic carbon content

Biogenic carbon content	Unit per declared unit	Amount
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	3,01E-01

¹ kg biogenic carbon is equivalent to 44/12 kg CO2.





Additional Environmental Information

In addition to the most probable scenario, results from the corresponding 100% scenarios are added in this section.

Mandatory impact category indicators according to EN 15804, EF 3.1

					R	esults per de	clared unit: 1	l kg						
Indicator	Unit	C1 100%	C2 100% RC	C2 100% INC	C2 100% LF	C3 100% RC	C3 100% INC	C3 100% LD	C4 100% RC	C4 100% INC	C4 100% LF	D 100% RC	D 100% INC	D 100% LF
GWP-total	kg CO2 eq	3,62E-04	1,27E-02	9,70E-03	2,98E-03	1,74E-01	2,40E+00	0,00E+00	0,00E+00	0,00E+00	5,04E-03	-6,57E-01	-6,76E-01	0,00E+00
GWP-fossil	kg CO2 eq	3,62E-04	1,28E-02	9,82E-03	3,01E-03	1,57E-01	2,40E+00	0,00E+00	0,00E+00	0,00E+00	5,03E-03	-6,57E-01	-6,53E-01	0,00E+00
GWP-biogenic	kg CO2 eq	7,34E-08	-2,83E-04	-2,17E-04	-6,65E-05	1,65E-02	7,76E-05	0,00E+00	0,00E+00	0,00E+00	-7,07E-06	2,98E-04	-1,22E-02	0,00E+00
GWP-luluc	kg CO2 eq	3,71E-08	1,32E-04	1,01E-04	3,09E-05	1,49E-04	2,21E-05	0,00E+00	0,00E+00	0,00E+00	1,57E-05	-5,75E-04	-1,09E-02	0,00E+00
ODP	kg CFC-11 eq	5,38E-12	2,12E-15	1,62E-15	4,98E-16	1,73E-09	8,46E-12	0,00E+00	0,00E+00	0,00E+00	5,77E-13	-2,97E-12	-2,08E-12	0,00E+00
AP	mole H+ eq	3,24E-06	8,44E-05	6,46E-05	1,98E-05	5,97E-04	2,47E-04	0,00E+00	0,00E+00	0,00E+00	3,15E-05	-1,37E-03	-5,23E-04	0,00E+00
EP-freshwater	kg P eq	1,17E-08	3,45E-08	2,64E-08	8,10E-09	3,20E-05	3,55E-08	0,00E+00	0,00E+00	0,00E+00	8,27E-09	-2,30E-06	-5,98E-07	0,00E+00
EP-marine	kg N eq	1,51E-06	4,20E-05	3,21E-05	9,85E-06	2,93E-04	5,44E-05	0,00E+00	0,00E+00	0,00E+00	7,74E-06	-2,58E-04	-1,93E-04	0,00E+00
EP-terrestrial	mole N eq	1,65E-05	4,57E-04	3,50E-04	1,07E-04	2,00E-03	1,17E-03	0,00E+00	0,00E+00	0,00E+00	8,44E-05	-2,53E-03	-2,20E-03	0,00E+00
POCP	kg NMVOC eq	4,94E-06	8,05E-05	6,16E-05	1,89E-05	7,31E-04	1,62E-04	0,00E+00	0,00E+00	0,00E+00	2,40E-05	-8,94E-04	-4,93E-04	0,00E+00
ADP-minerals & metals ⁴	kg Sb eq	1,29E-10	8,51E-10	6,51E-10	2,00E-10	8,27E-07	1,82E-09	0,00E+00	0,00E+00	0,00E+00	3,52E-10	-2,32E-06	-4,44E-08	0,00E+00
ADP-fossil ²	MJ	4,67E-03	1,64E-01	1,25E-01	3,85E-02	1,95E+00	2,99E-01	0,00E+00	0,00E+00	0,00E+00	8,21E-02	-7,56E+00	-1,54E+01	0,00E+00
WDP^2	m3	1,43E-05	5,85E-05	4,48E-05	1,37E-05	3,43E-02	2,21E-01	0,00E+00	0,00E+00	0,00E+00	5,84E-04	-7,48E-02	-4,72E-02	0,00E+00
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption													

⁴ The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator





Resource use indicators

						Result	s per declare	d unit: 1 kg						
Indicator	Unit	C1 100%	C2 100% RC	C2 100% INC	C2 100% LF	C3 100% RC	C3 100% INC	C3 100% LD	C4 100% RC	C4 100% INC	C4 100% LF	D 100% RC	D 100% INC	D 100% LF
PERE	MJ	2,97E-05	1,24E-02	9,45E-03	2,90E-03	1,10E-01	8,47E-02	0,00E+00	0,00E+00	0,00E+00	1,33E-02	-1,99E+00	-6,83E+00	0,00E+00
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	2,97E-05	1,24E-02	9,45E-03	2,90E-03	1,10E-01	8,47E-02	0,00E+00	0,00E+00	0,00E+00	1,33E-02	-1,99E+00	-6,83E+00	0,00E+00
PENRE	MJ	4,67E-03	1,64E-01	1,25E-01	3,85E-02	1,95E+00	2,99E-01	0,00E+00	0,00E+00	0,00E+00	8,21E-02	-7,56E+00	-1,54E+01	0,00E+00
PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	4,67E-03	1,64E-01	1,25E-01	3,85E-02	1,95E+00	2,99E-01	0,00E+00	0,00E+00	0,00E+00	8,21E-02	-7,56E+00	-1,54E+01	0,00E+00
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m3	3,33E-07	6,11E-06	4,67E-06	1,43E-06	8,03E-04	5,18E-03	0,00E+00	0,00E+00	0,00E+00	1,72E-05	-4,23E-02	-8,82E-03	0,00E+00
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water													





Additional mandatory and voluntary impact category indicators

	Results per declared unit: 1 kg													
Indicator	Unit	C1 100%	C2 100% RC	C2 100% INC	C2 100% LF	C3 100% RC	C3 100% INC	C3 100% LD	C4 100% RC	C4 100% INC	C4 100% LF	D 100% RC	D 100% INC	D 100% LF
GWP- GHG ⁵	kg CO2 eq	3,62E-04	1,30E-02	9,94E-03	3,05E-03	1,70E-01	2,40E+00	0,00E+00	0,00E+00	0,00E+00	5,06E-03	-6,59E-01	-6,76E-01	0,00E+00
Acronyms	ronyms GWP-GHG = global warming potential - greenhouse gases													

Waste indicators

	Results per declared unit: 1 kg													
Indicator	Unit	C1 100%	C2 100% RC	C2 100% INC	C2 100% LF	C3 100% RC	C3 100% INC	C3 100% LD	C4 100% RC	C4 100% INC	C4 100% LF	D 100% RC	D 100% INC	D 100% LF
HWD	kg	4,18E-06	6,58E-12	5,03E-12	1,54E-12	1,10E-02	6,46E-06	0,00E+00	0,00E+00	0,00E+00	4,36E-07	-1,40E-07	-1,04E-08	0,00E+00
NHWD	kg	3,10E-05	2,29E-05	1,75E-05	5,37E-06	2,76E-01	9,55E-03	0,00E+00	0,00E+00	0,00E+00	1,00E+00	-4,83E-02	-9,48E-03	0,00E+00
RWD	kg	0,00E+00	3,09E-07	2,37E-07	7,27E-08	2,24E-06	1,78E-05	0,00E+00	0,00E+00	0,00E+00	1,13E-06	-4,92E-04	-1,76E-03	0,00E+00
Acronyms	Acronyms HW = Hazardous waste disposed; NHW = Non-hazardous waste disposed; RW = Radioactive waste disposed													

⁵ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO2 is set to zero





Output flow indicators

						Results	per declared	unit: 1 kg						
Indicator	Unit	C1 100%	C2 100% RC	C2 100% INC	C2 100% LF	C3 100% RC	C3 100% INC	C3 100% LD	C4 100% RC	C4 100% INC	C4 100% LF	D 100% RC	D 100% INC	D 100% LF
CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,11E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EET	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	9,08E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Acronyms	Acronyms CRU = Components for reuse; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electric energy; ETE = Exported thermal energy													





Disclaimers

ILCD classification	Indicator	Disclaimer
	Global warming potential (GWP)	None
ILCD Type 1	Depletion potential of the stratospheric ozone layer (ODP)	None
	Potential incidence of disease due to PM emissions (PM)	None
	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	None
ILCD Type 2	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
	Potential Human exposure efficiency relative to U235 (IRP)	1
	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted	2
ILCD Type 3	Water consumption (WDP)	2
ILCD Type 3	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

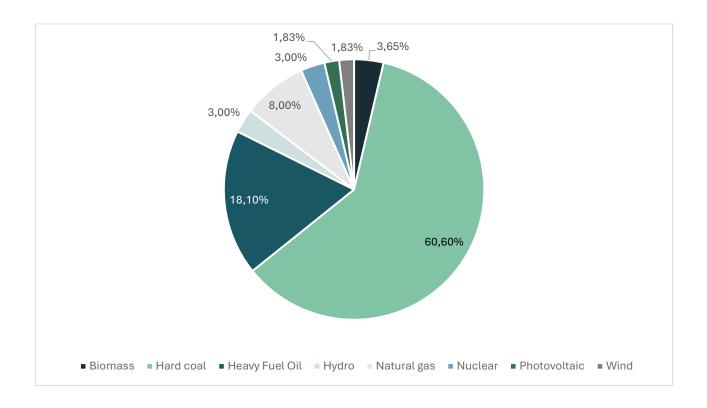




Additional information

Greenhouse gas emission from the use of electricity in the manufacturing phase.

Residual mix	Unit	Value
Location		China
		Biomass: 3,65%
		Hard coal: 60,60%
		Heavy Fuel Oil: 18,10%
Electricity mir		Hydro: 3,00%
Electricity mix		Natural gas: 8,00%
		Nuclear: 3,00%
		Photovoltaic: 1,83%
		Wind: 1,83%
Reference year		2023
Source		International Energy Agency
GWP excl. Biogenic	kg CO ₂ -eq. /kWh	0,871







Abbreviations

Abbreviation	Definition
General Abbreviation	ns
EN	European Norm (Standard)
EF	Environmental Footprint
GPI	General Programme Instructions
ISO	International Organization for Standardization
CEN	European Committee for Standardization
CPC	Central product classification
SVHC	Substances of Very High Concern
ND	Not Declared
CN	China
GLO	Global
DK	Denmark
SE	Sweden
NO	Norway





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Version history

Original Version of the EPD, 2025-09-25





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