

# **MUN V2A**

## Transition fitting HD-PE/V2A with male thread

Transition fitting V2A pipe MUN V2A

- Water
- Maximum pressure: Water 16 bar
- Material: PE 100 and V2A [EN 10278, EN 10088-3 1.4305 -X8CrNiS18-9, thread according to EN 10226-1]
- · Safety technology

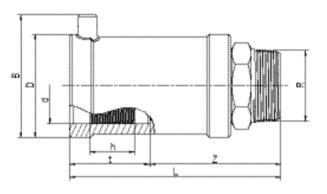
#### Note:

V2A side is anchored in the PE so that it cannot be rotated.

Self-sealing, patented sealing geometry without elastomeric seal for utilisation in water areas.

Other thread dimensions available on request.





PE 100 SDR 11

Maximum permissible working pressure 16 bar (water)



Reference	d	R	В	D	h	L	t	z	Weight kg	вх	PU
616516	40	1"	70	58	30	123	46	75	0,460	20	800
612727	40	11/2"	70	58	30	127	46	78	0,495	20	800
612726	50	11/2"	80	70	30	137	53	84	0,600	15	600
612705	63	11/2"	94	84	35	137	53	84	0,865	10	400
612899	63	2"	94	84	35	142	53	89	0,910	10	400

### Other thread dimensions on request

FRIALEN safety fittings can be fused with SDR11 - SDR17.6 pipes, minimum wall thickness s minimum  $\geq 3$  mm. Other levels of SDR can be processed on request. Please note the mandatory labels directly on the product.



# FRIATEC

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DVGW test marks issued: DV-7501AU2256 and DV-7501AU2257



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#### Areas of Application

FRIALEN-Transition Fittings MUN-V2A are threaded joints as an adaptor from a metal pipe with internal thread to a HD-PE pipe. Joint on the part of HDPE by FRIALEN-Coupler. The threaded joint is made of stainless steel (Material St. 1.4305 / X8CrNiS18-9).

### Assembly Instructions

During assembly, only a spanner applied to the provided metal hexagon must be used to screw the component into its metal counterpart. The fusion of the HD-PE side takes place by FRIALEN-fusing – leakproof and longitudinally strong.

The installation of the stainless steel and the HD-PE side has to be prepared according to the general installation instructions (see "Transition Fittings with threaded connection" in "Assembly Instructions" for "FRIALEN-Safety Fittings for house connections and distribution pipes up to d 225"). This involves removing the oxide skin and cleaning the pipe ends.

### Good reasons for using the FRIALEN-Transition Fittings MUN-V2A:

- · Compact construction
- · HD-PE side with exposed heating element for optimal heat transfer
- · Cold zones at the end to prevent the flow of molten material
- · No holding clamps required
- · Large insertion depth, extra wide fusion zones
- Stainless steel end permanently anchored in the HD-PE and will not distort
- Self sealing patented sealing geometry without elastomer seal
- Additional barcode for tracing back the underground fitting (Traceability-Coding)
- Threaded joint made of stainless steel (St. 1.4305) = resistant to corrosion
- · Suitable for usage in high humidity environment or in industrial area

